

Hydraulic Oil Filtration

### **17TH EDITION**



# **Corrosion Never Sleeps**



Zinga has been manufacturing high quality filtration systems and accessories for more than 30 years. ZingaTect<sup>™</sup> coating is stronger than conventional anodizing, providing the best corrosion protection available. If your application requires the toughest protection for the harshest environments, specify ZingaTect coating. Need more information? Contact us.



If you have corrosive salt applications requiring a proven coating for your exposed hydraulic filter, ZingaTect Coating is now a viable option.

ZingaTect<sup>™</sup> Coating Performance Benefits:

- Improves product aesthetics
- Resists deterioration from acid and alkaline solutions
- Fights filiform corrosion
- Is RoHS, ELV, and WEEE compliant
- Combines conventional anodizing with a proprietary sealing process to produce a finish coating that resists creep corrosion while exhibiting superior adhesion qualities
- Highly recommended when corrosion resistance conditions are demanding

#### Property

#### **Aluminum Alloys**

Gloss to semi-gloss Appearance Hardness (pencil) (ASTM B 3363) 3H-5H Thickness (Eddie Current) 0.5 - 2.0 mils Salt Spray (with cross hatch) > 1000 hours Acid Resistance (H2SO4 5% @ 68∞ F) > 300 hours Alkaline Resistance (NaOH 5% @  $68 \infty$  F) > 300 hours Solvent Resistance (MIBK) > 20 double rubs QUV UVB Test (w/ no visible changes) 500 hours



Zinga ProTect Shroud Harsh Environment Protection FG03Q combines filter gasket with a protective shroud top.

#### Minimum orders apply for ZingaTect<sup>™</sup> Coating.





Quality, high-performance cost-effective filtration systems since 1976 608.524.4200 Zinga.com







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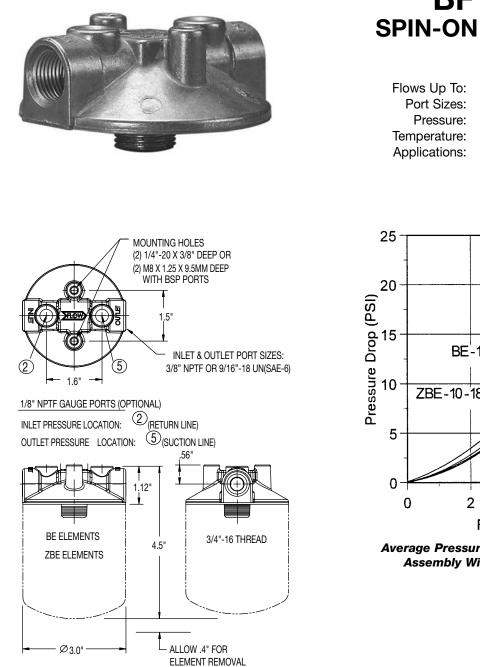


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1



BE & ZBE Element: See Page 2

Commonly Ordered Configurations
BF030
BF060







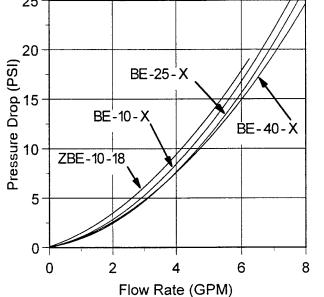
**EINGA** 

Filtration Group®

### BF SERIES SPIN-ON FILTER HEADS

7 GPM (Return) 2 GPM (Suction) 3/8" NPTF; 9/16"-18 UN (SAE-6) 200 PSI Max. Operating Up to +250°F Operating Petroleum-based fluids. Consult factory for synthetic fluids.





Average Pressure Drop Through Clean Filter Assembly With 150 SUS Oil At 105°F.

Application Data:

- Reference:
  - $\beta_{x_{\mu(c)}}$  = 2 represents 50% efficiency at Particle Size (Nominal Rating)
- $\beta_{\chi_{\mu(c)}}^{\mu(c)} = 75$  represents 98.7% efficiency at Particle Size (Absolute Rating)
- Application: Petroleum-based fluids. Consult factory for synthetic fluids.



### **BE & ZBE SERIES** SPIN-ON FILTER ELEMENTS FOR USE WITH BF SERIES FILTER HEADS

Diameter: Mounting Thread: Overall Height: Operating Pressure:  $\Delta P_{max}$  Cellulose Temperature: Applications:

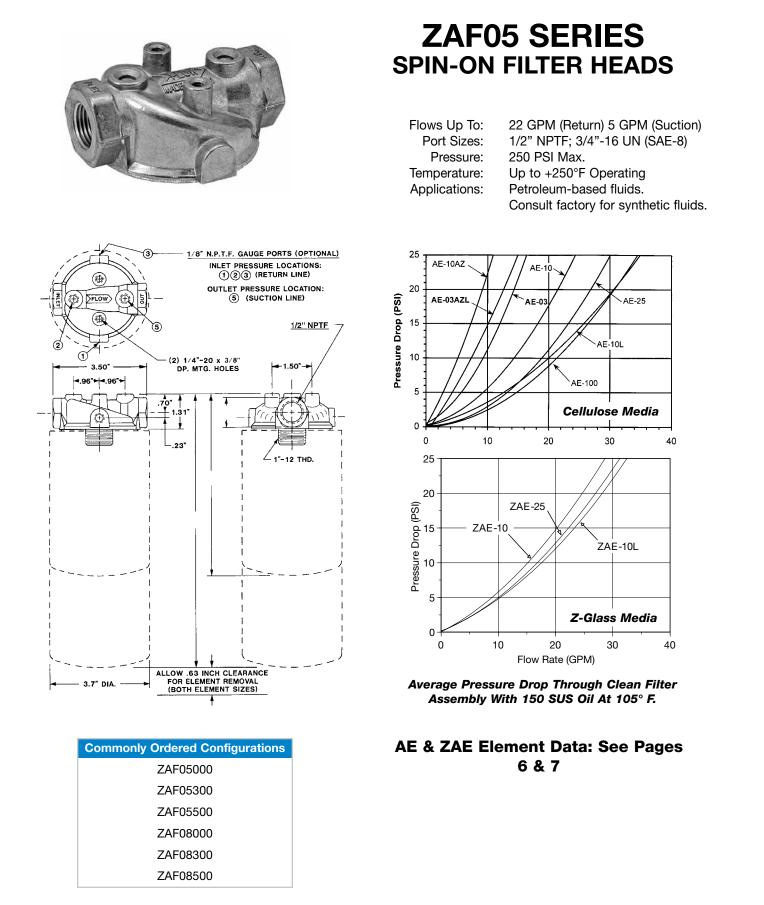
3.1"
3/4" - 16 UN
3.4"
200 PSI Max. Operating
50 PSID without by-pass valve
Up to +250°F Operating
Petroleum-based fluids.

cy ow)	Can Color / Imprint	Media Type	Internal By-pass
2	White / Red	Cellulose	None
2	White / Red	Cellulose	18 PSID
2	White / Black	Cellulose	25 PSID
2	White / Black	Cellulose	None

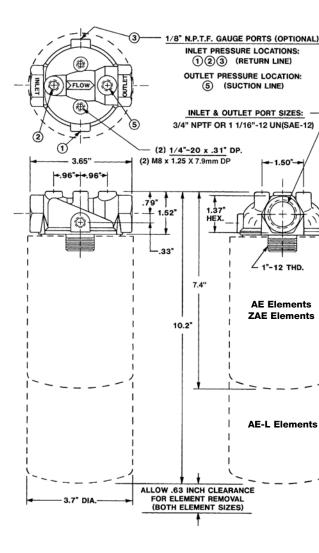
e Size (Nominal Rating) ticle Size (Absolute Rating) actory for synthetic fluids.

**Consult Manufacturer for Ordering Information** 

SPIN-ONS







Commonly Ordered Configurations
ZAF07000
ZAF072513
ZAF11000
ZAF112513

ZINGA

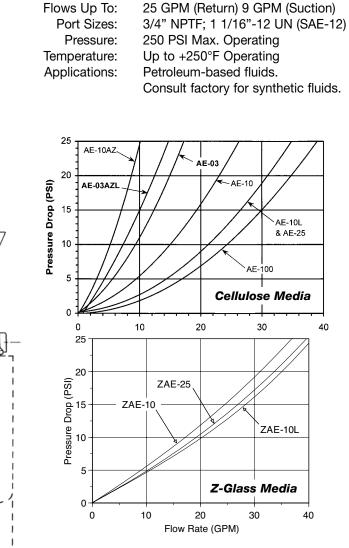
Filtration Group®

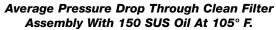
Consult Manufacturer for Ordering Information



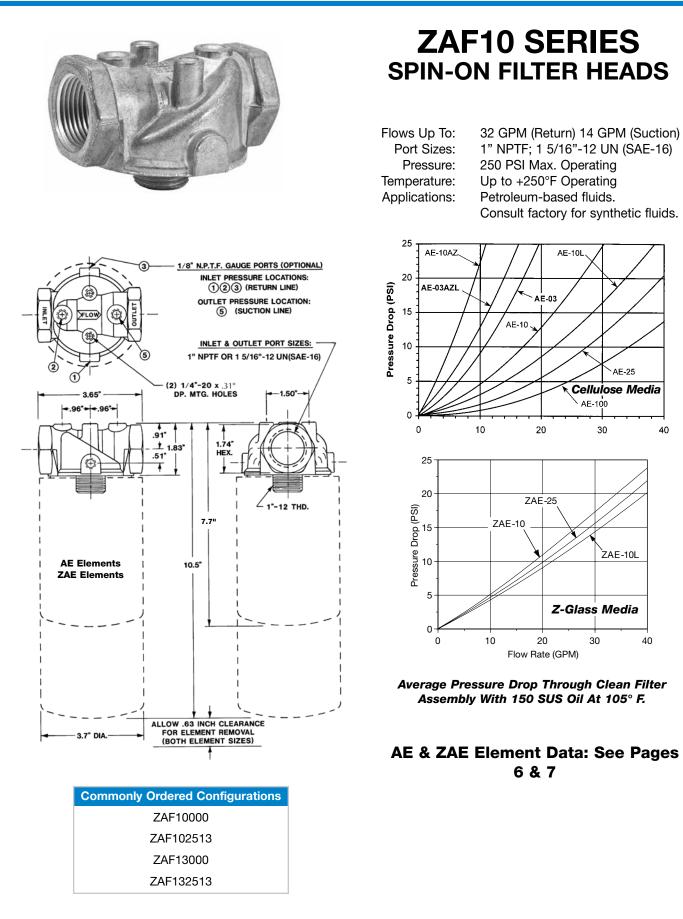
4

## ZAF07 SERIES SPIN-ON FILTER HEADS





#### AE & ZAE Element Data: See Pages 6 & 7



ZING AE-10L SING AE-10 TRACK, No. of Concession, Name

Part Number	Particle Size	Nominal Rating	Absolute Rating	Can Color / Imprint	Media Type	Free Water Absorption	
AE03	3 Micron	$\beta_{_{<4\mu(c)}} = 2$	$\beta_{7\mu(c)} = 75$	White / Black	Cellulose		5.8"
AE03AZL	3 Micron	$\beta_{5\mu(c)} = 2$	$\beta_{24\mu(c)} = 75$	White / Orange	Aqua-Zorb	7.2 oz	8.5"
AE10	10 Micron	$\beta_{11\mu(c)} = 2$	$\beta_{25\mu(c)} = 75$	White / Red	Cellulose		5.8"
AE10AZ	10 Micron	$\beta_{8\mu(c)} = 2$	$\beta_{30\mu(c)} = 75$	White / Orange	Aqua-Zorb	4.1 oz	5.8"
AE10L	10 Micron	$\beta_{<4\mu(c)} = 2$	$\beta_{19\mu(c)} = 75$	White / Red	Cellulose		8.5"
AE100	141 Micron	-	-	White / Blue	Stn. Steel Mesh		5.8"
AE25	25 Micron	$B_{16\mu(c)} = 2$	$\beta_{_{31\mu(c)}} = 75$	White / Black	Cellulose		5.8"

#### Application Data:

- Reference:
- $\beta_{\chi_{U(c)}} = 2$  represents 50% efficiency at Particle Size  $\beta_{x_{ij(c)}}^{x_{ij(c)}} = 75$  represents 98.7% efficiency at Particle Size
- Buna-N Gasket standard. Fluorocarbon Gasket optional, consult factory.
- Caution: Do not use AE Series filter elements on internal combustion engines.
- Aqua-Zorb filter medias absorb and retain free water. Any absorbed water cannot be liberated from the Agua-Zorb media. As the element becomes saturated with water, the Aqua-Zorb media continues to swell, and will ultimately curtail flow through the filter. Not for use with water-glycols.

**Consult Manufacturer for Ordering Information** 



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### **AE SERIES SPIN-ON FILTER ELEMENTS** FOR USE WITH ZAF SERIES FILTER HEADS

Diameter: Mounting Thread: **Operating Pressure:**  $\Delta P_{max}$ : Temperature: Applications:

3.8" 1" - 12 UN 250 PSI Max. Operating 50 PSID Up to +250°F Operating Petroleum-based fluids.





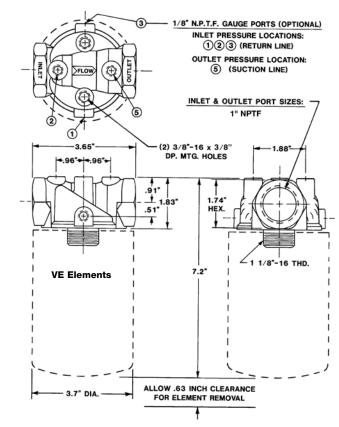


### ZAE SERIES Z-GLASS MEDIA SPIN-ON FILTER ELEMENTS FOR USE WITH ZAF SERIES FILTER HEADS

Diameter:	3.8"
Mounting Thread:	1" - 12 UN
Pressure:	250 PSI Max. Operating
$\Delta P_{max}$ :	80 PSID
Temperature:	Up to +250°F Operating
Applications:	Petroleum-based fluids.

Part Number	Particle Size	Nominal Rating		olute ting	Can Color / Imprint	Overall Height
ZAE03	3 Micron	$\beta_{_{<4\mu(c)}} = 2$	$B_{5\mu(c)} = 75$	$B_{_{6\mu(c)}} = 200$	White / Green	5.8"
ZAE10	10 Micron	$\beta_{_{<4\mu(c)}} = 2$	$B_{10\mu(c)} = 75$	$B_{14\mu(c)} = 200$	White / Red	5.8"
ZAE10L	10 Micron	$\beta_{_{6\mu(c)}} = 2$	$B_{11\mu(c)} = 75$	$\beta_{15\mu(c)} = 200$	White / Red	8.5"



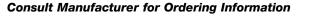


#### **Application Data:**

- Reference:
  - $\beta_{\chi_{U(c)}} = 2$  represents 50% efficiency at Particle Size
  - $\beta_{X\mu(c)}^{\mu(c)} = 75$  represents 98.7% efficiency at Particle Size
  - $\beta_{\chi\mu(c)}^{\mu(c)}$  = 200 represents 99.5% efficiency at Particle Size
- Z-Glass Media
- Buna-N gasket standard. Fluorocarbon gasket optional, consult factory.
- **Caution:** Do **not** use ZAE Series filter elements on internal combustion engines.



Zinga ProTect Shroud Harsh Environment Protection FG03Q combines filter gasket with a protective shroud top. (Please Order Separately)







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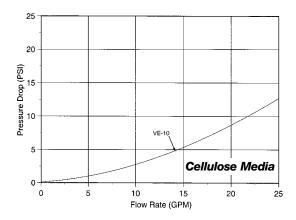
## VAF SERIES SPIN-ON FILTER HEADS VE-10 SERIES SPIN-ON FILTER ELEMENTS

#### VAF Heads:

Flows Up To: Port Size: Pressure: Temperature: Applications: 32 GPM (Return) 14 GPM (Suction) 1" NPTF 250 PSI Max. Operating Up to +250°F Operating Petroleum-based fluids. Consult factory for synthetic fluids.

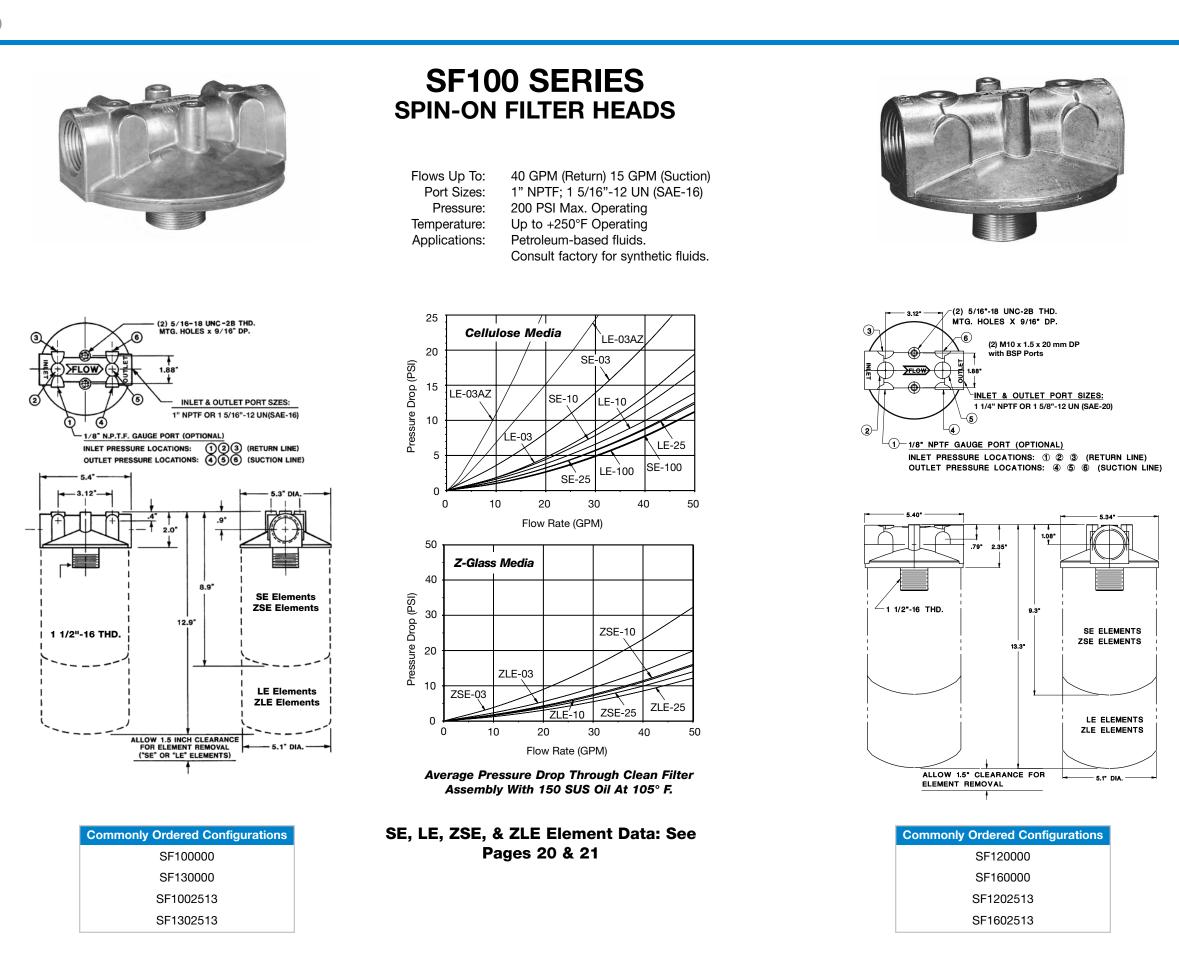
#### VE-10:

Mounting Thread:  $\Delta P_{max}$ : Efficiency: Can Color / Imprint: Seals: Caution: 1 1/8" - 16 50 PSID  $\beta < 4\mu(c) = 2 / \beta 19\mu(c) = 75$ White / Red Buna-N Gasket Standard Do not use VE Elements on internal combustion engines.



Average Pressure Drop Through Clean Filter Assembly With 150 SUS Oil At 105° F.

SPIN-ONS



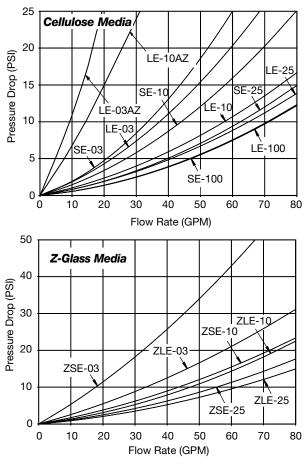
**Consult Manufacturer for Ordering Information** 





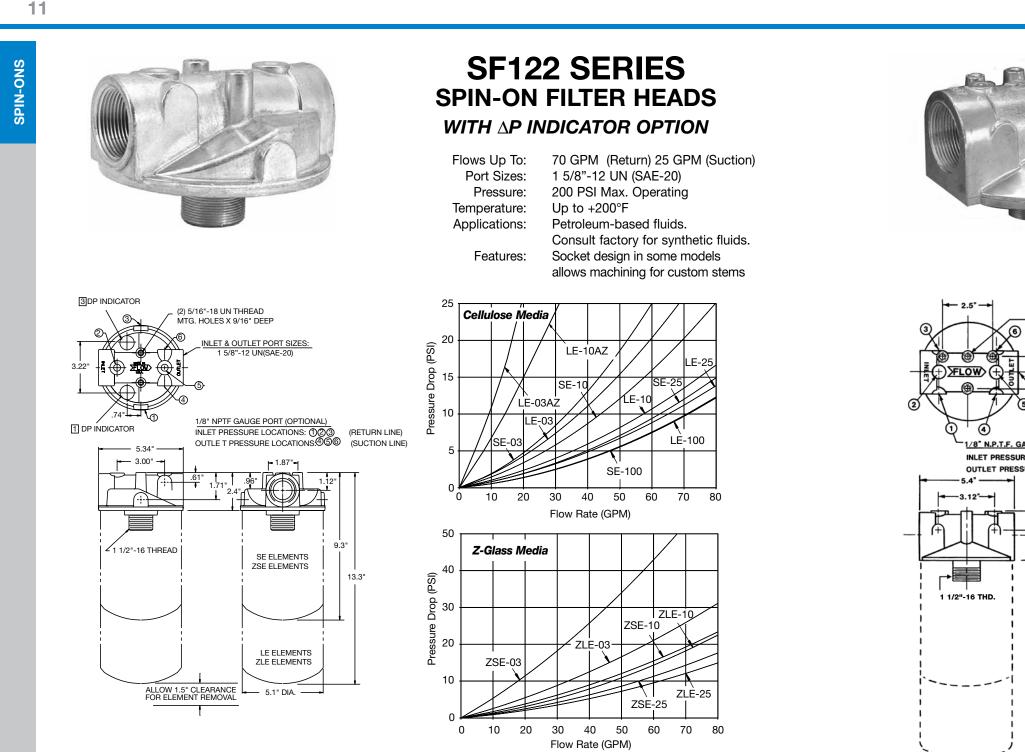
### SF120 SERIES SPIN-ON FILTER HEADS

Flows Up To: Port Sizes: Pressure: Temperature: Applications: 70 GPM (Return) 25 GPM (Suction) 1 1/4" NPTF; 1 5/8"-12 UN (SAE-20) 200 PSI Max. Operating Up to +250°F Operating Petroleum-based fluids. Consult factory for synthetic fluids.





#### SE, LE, ZSE, & ZLE Element Data: See Pages 20 & 21





Commonly Orde	red Configurations
SF1	62XX*
SF1	22XX*

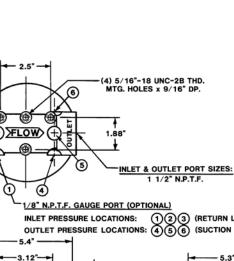
\*Additional information required to place an order. Contact factory for assistance.

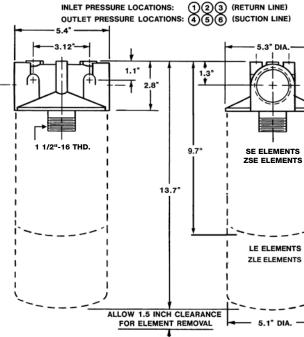
**Consult Manufacturer for Ordering Information** 



Average Pressure Drop Through Clean Filter

Assembly With 150 SUS Oil At 105° F.





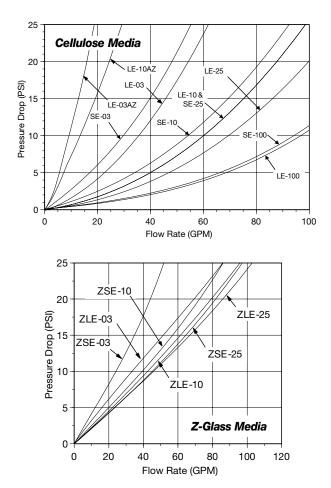
Commonly Ordered Configurations					
SF150000					
SF1502513					



## **SF150 SERIES SPIN-ON FILTER HEADS**



80 GPM (Return) 32 GPM (Suction) 1 1/2" NPTF 200 PSI Max. Operating Up to +200° F Operating Petroleum-based fluids. Consult factory for synthetic fluids.

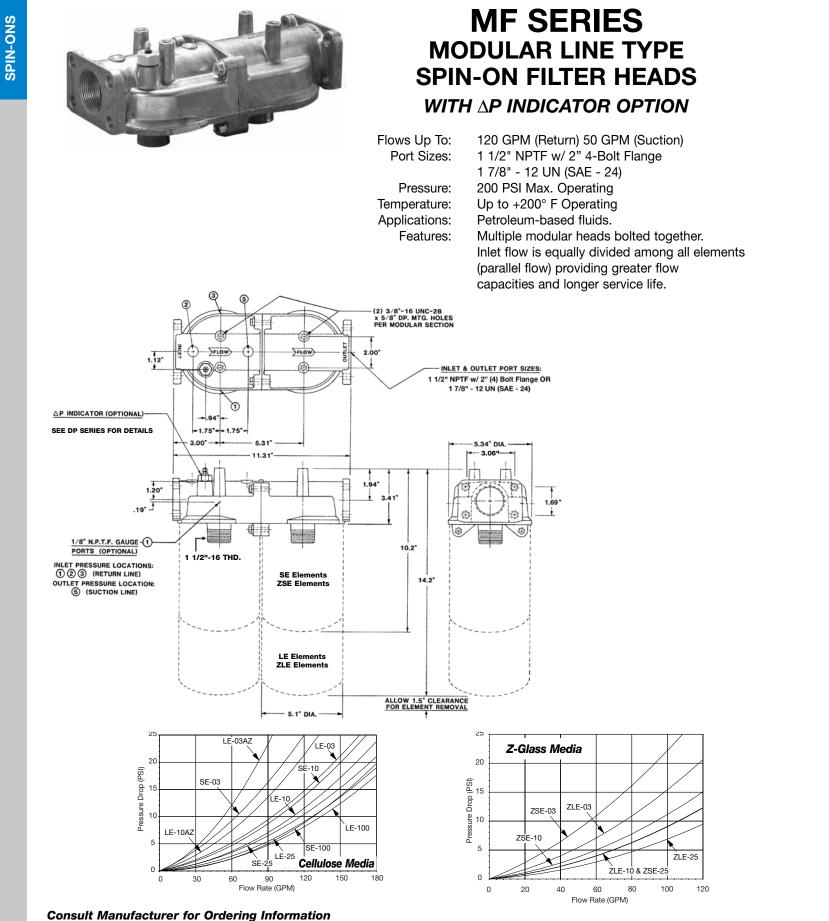


Average Pressure Drop Through Clean Filter Assembly With 150 SUS Oil At 105° F.

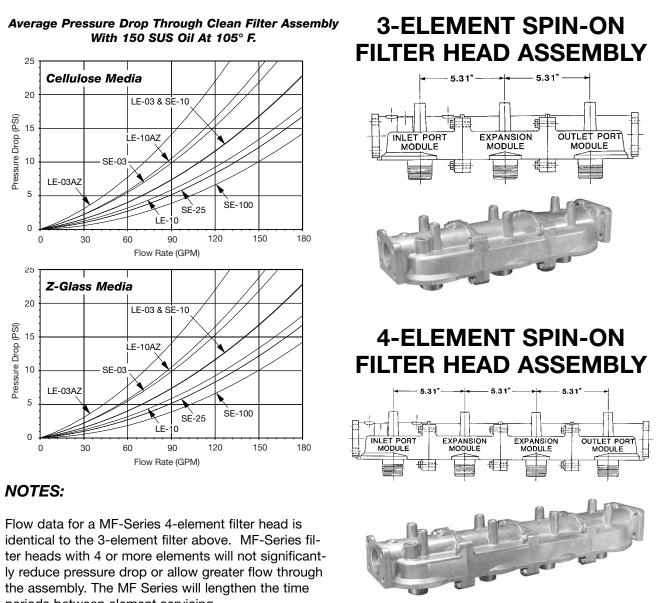
#### SE, LE, ZSE, & ZLE Element Data: See Pages 20 & 21

**Consult Manufacturer for Ordering Information** 

SPIN-ONS



With 150 SUS Oil At 105° F.



periods between element servicing.

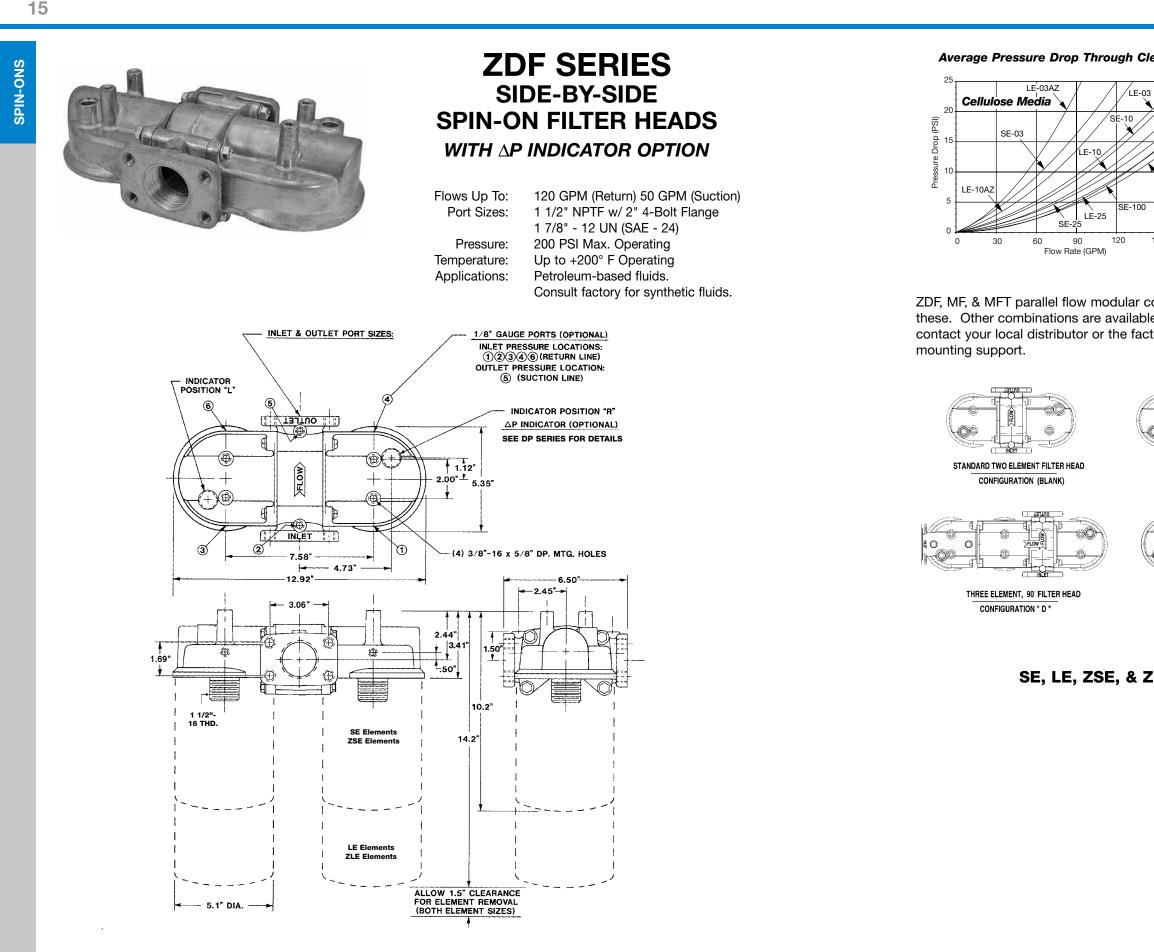
Multiple unit head assemblies may require additional mounting support for your application.

ZINGA Filtration Group



SPIN-ONS

#### SE, LE, ZSE, & ZLE Element Data: See Pages 20 & 21

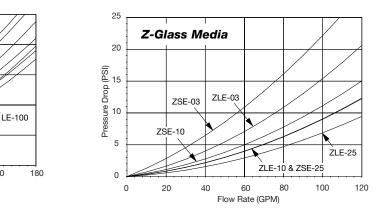


**Consult Manufacturer for Ordering Information** 



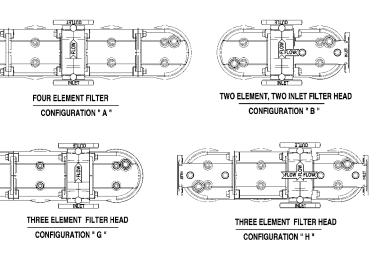


Average Pressure Drop Through Clean Filter Assembly With 150 SUS Oil at 105° F. Temperature.

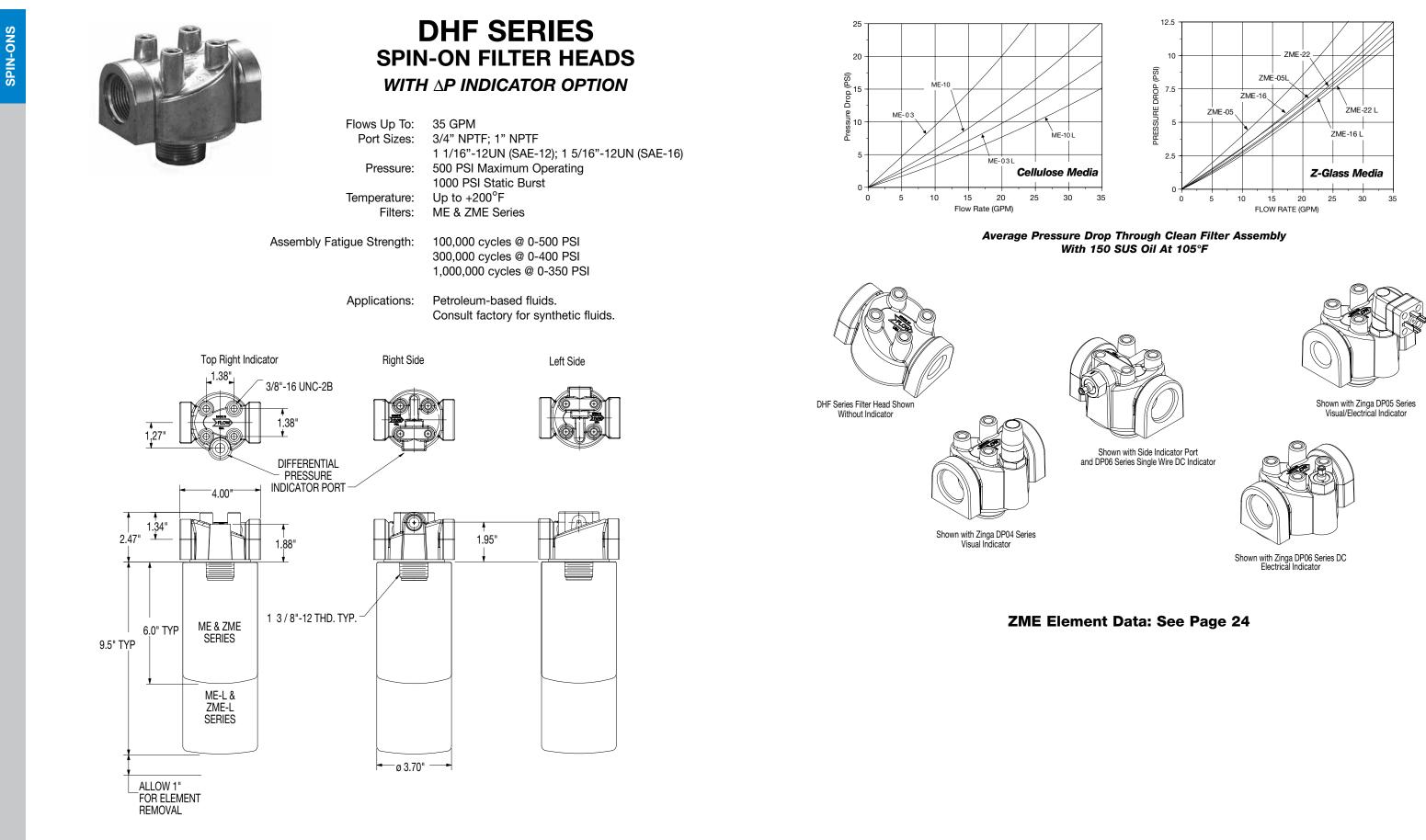


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ZDF, MF, & MFT parallel flow modular components can be combined into filter head assemblies such as these. Other combinations are available to meet specific filter applications. For technical advice contact your local distributor or the factory. **NOTE:** Some multiple-head units may require additional



### SE, LE, ZSE, & ZLE Element Data: See Pages 20 & 21



**Consult Manufacturer for Ordering Information** 





SPIN-ONS

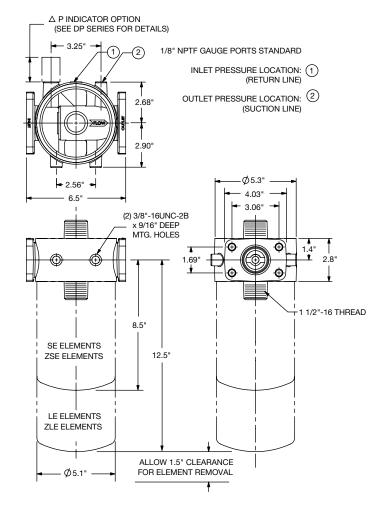


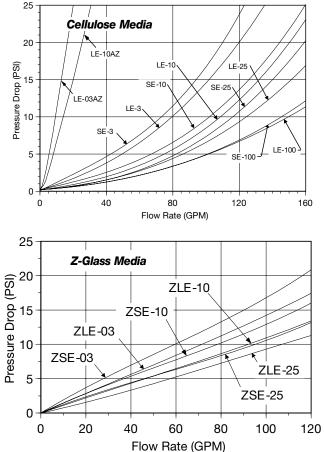


Gauge not included - must be ordered separately.



Flows Up To: 120 GPM (Return) 50 GPM (Suction) Port Sizes: 1 1/2" NPTF w/ 2" 4-Bolt Flange Pressure: 200 PSI Max. Operating Temperature: Up to +200°F Operating Limited by Indicator Selection Applications: Petroleum-based fluids. Consult factory for synthetic fluids.





Average Pressure Drop Through Clean Filter Assembly With 150 SUS Oil At 105° F.



Part Number	Particle Size	Nominal Rating	Absolute Rating	Can Color / Imprint	Media Type	Free Water Absorption	
SE03	3 Micron	$\beta_{<4\mu(c)} = 2$	$\beta_{_{11\mu(c)}} = 75$	White / Green	Cellulose		6.9"
SE10	10 Micron	$\beta_{5\mu(c)} = 2$	$\beta_{19\mu(c)} = 75$	White / Red	Cellulose		6.9"
SE100	141 Micron	-	-	White / Blue	Stn. Steel Mesh		6.9"
SE25	25 Micron	$\beta_{19\mu(c)} = 2$	$\beta_{36\mu(c)} = 75$	White / Black	Cellulose		6.9"
LE03	3 Micron	$\beta_{<4\mu(c)} = 2$	$\beta_{11\mu(c)} = 75$	White / Green	Cellulose		10.9"
LE03AZ	3 Micron	$\beta_{<4\mu(c)} = 2$	$\beta_{11\mu(c)} = 75$	White / Orange	Aqua-Zorb	15 oz.	10.9"
LE10	10 Micron	$\beta_{5\mu(c)} = 2$	$\beta_{19\mu(c)} = 75$	White / Red	Cellulose		10.9"
LE100	141 Micron	-	_	White / Blue	Stn. Steel Mesh		10.9"
LE10AZ	10 Micron	$\beta_{5\mu(c)} = 2$	$\beta_{19\mu(c)} = 75$	White / Orange	Aqua-Zorb	15 oz.	10.9"
LE25	25 Micron	$\beta_{19\mu(c)} = 2$	$\beta_{19\mu(c)} = 75$	White / Black	Cellulose		10.9"

#### **Application Data:**

Reference:

- $\beta_{Xu(c)}$  = 2 represents 50% efficiency at Particle Size
- $\beta_{X_{U(c)}}^{2\mu(c)} = 75$  represents 98.7% efficiency at Particle Size

- swell, and will ultimately curtail flow through the filter. Not for use with water-glycols.

SE, LE, ZSE, & ZLE Element Data: See Pages 20 & 21

**Consult Manufacturer for Ordering Information** 





### **SE & LE SERIES** SPIN-ON FILTER ELEMENTS FOR USE WITH SF, DF, MF, MFT & ZDF SERIES FILTER HEADS

Diameter: Mounting Thread: Pressure:  $\Delta \mathsf{P}_{\mathsf{max}}$ : Temperature: Applications:

5.1" 1-1/2"-16 UN 200 PSI Max. Operating 50 PSID Up to +250°F Operating Petroleum-based fluids.

Buna-N FG01 gasket standard. Fluorocarbon gasket FG01V optional, consult factory.

• Caution: Do not use SE/LE Series filter elements on internal combustion engines.

• Aqua-Zorb filter medias absorb and retain free water. Any absorbed water cannot be liberated from the Aqua-Zorb media. As the element becomes saturated with water, the Aqua-Zorb media continues to



### **ZSE & ZLE SERIES Z-GLASS MEDIA SPIN-ON FILTER ELEMENTS** FOR USE WITH SF, DF, MF, MFT & ZDF SERIES FILTER HEADS

Diameter:	5.1"
Mounting Thread:	1-1/2"-16 UN
Pressure:	200 PSI Max. Operating
$\Delta P_{max}$ :	80 PSID
Temperature:	Up to +250°F Operating
Applications:	Petroleum-based fluids.

Part Number	Particle Size	Nominal Rating	Absolute Rating		Can Color / Imprint	Overall Height
ZSE03	3 Micron	$\beta_{_{<4\mu(c)}} = 2$	$\beta_{_{<4\mu(c)}} = 75$	$B_{_{<7\mu(c)}} = 1000$	White / Green	6.9"
ZSE10	10 Micron	$\beta_{_{<4c)}} = 2$	$\beta_{_{8\mu(c)}} = 75$	$\beta_{_{12\mu(c)}} = 1000$	White / Red	6.9"
ZLE03	3 Micron	$\beta_{_{<4c)}} = 2$	$\beta_{_{<4\mu(c)}} = 75$	$\beta_{_{<7\mu(c)}} = 1000$	White / Green	10.9"
ZLE10	10 Micron	$\beta_{_{<4(c)}} = 2$	$\beta_{_{8\mu(c)}}=75$	$\beta_{_{12\mu(c)}}=1000$	Red / White	10.9"

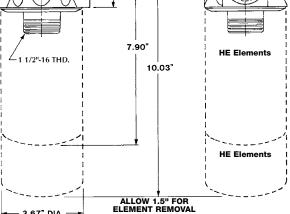


### 2.12" FLOW 3.52 DIA 1.23" 2.00" OPTIONAL AP INDICATOR (3) 5/16"-18 UNC-2B THD. D.C. OR VISUAL MODELS MTG. HOLES x .50" DP. SEE DP SERIES FOR DETAILS M10 X 1.5 X 14mm WITH BSP PORTS 1.00 7.90" HE Element ∠1 1/2"-16 THD. 10.03" HE Elements ALLOW 1.5" FOR ELEMENT REMOVAL - 3.67" DIA. —

#### Application Data:

#### Reference:

- $\beta_{x_{ij}(c)} = 2$  represents 50% efficiency at Particle Size
- $\beta_{x_{in(c)}} = 75$  represents 98.7% efficiency at Particle Size
- $\beta_{x_{int}} = 1000$  represents 99.5% efficiency at Particle Size
- Buna-N FG01 gasket standard. Fluorocarbon gasket FG01V optional, consult factory.
- Caution: Do not use ZSE/ZLE Series filter elements on internal combustion engines.





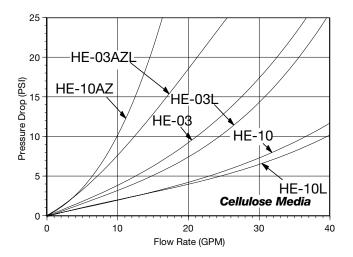
**Consult Manufacturer for Ordering Information** 

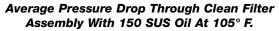


### **HF SERIES SPIN-ON FILTER HEADS** WITH *AP* INDICATOR OPTION

Flows Up To: Port Sizes:

Pressure: Temperature: Application: 40 GPM (Return) 3/4" NPTF; 1" NPTF 3/4" BSP; 1" BSP 1 1/16"-12UN (SAE-12); 1 5/16"-12UN (SAE-16) 400 PSI Max. Operating Up to +200° F w/indicator Petroleum-based fluids only. Consult factory for synthetic fluids.







**Consult Manufacturer for Ordering Information** 

SPIN-ONS



### HE SERIES MEDIUM PRESSURE SPIN-ON FILTER ELEMENTS FOR USE WITH HF SERIES FILTER HEADS.

 $\begin{array}{rll} \text{Diameter:} & 3.7"\\ \text{Mounting Thread:} & 1-1/2" - 16 \text{ UN}\\ & \text{Pressure:} & 400 \text{ PSI Max. Operating}\\ \Delta P_{\text{max}} \text{ Cellulose:} & 50 \text{ PSID}\\ \Delta P_{\text{max}} \text{ Z-Glass:} & 80 \text{ PSID}\\ & \text{Temperature:} & \text{Up to } +250^\circ\text{F} \text{ Operating}\\ & \text{Applications:} & \text{Petroleum-based fluids.} \end{array}$ 

Part Number	Particle Size	Nominal Rating	Absolute Rating	Can Color / Imprint	Media Type*	Free Water Absorption	Overall Height
HE03	3 Micron	$B_{_{<4\mu(c)}} = 2$	$\beta_{7\mu(c)} = 75$	White / Green	Cellulose		5.9"
HE03AZL	3 Micron	$\beta_{5\mu(c)} = 2$	$B_{24\mu(c)} = 75$	White / Orange	Aqua-Zorb	7.2 oz	8.0"
HE10	10 Micron	$B_{11\mu(c)} = 2$	$B_{25\mu(c)} = 75$	White / Red	Cellulose		5.9"
HE10L	10 Micron	$\beta_{_{<4\mu(c)}} = 2$	$B_{19\mu(c)} = 75$	White / Red	Cellulose		8.0"

Part Number	Particle Size	Nominal Rating	Absolute Rating		Can Color / Imprint	Media Type	Overall Height
ZME05	5 Micron	$\beta_{<4\mu(c)} = 2$	$\beta_{<4\mu(c)} = 75$	$\beta_{5\mu(c)} = 200$	White / Green	Z-Glass	6.0"
ZME16	16 Micron	$\beta_{<4\mu(c)} = 2$	$\beta_{10\mu(c)} = 75$	$\beta_{14\mu(c)} = 200$	White / Red	Z-Glass	6.0"
ZME16L	16 Micron	$\beta_{_{<4\mu(c)}} = 2$	$\beta_{10\mu(c)} = 75$	$\beta_{_{14\mu(c)}}=200$	White / Red	Z-Glass	9.5"

\*Glass media is available. Contact factory for quote.

#### Application Data:

#### Reference:

- $\beta_{Xu(c)}$  = 2 represents 50% efficiency at Particle Size
- $\beta_{X\mu(c)}^{\gamma_{V(c)}}$  = 75 represents 98.7% efficiency at Particle Size
- Buna-N gasket standard. Fluorocarbon gasket optional, consult factory.
- Suitable for petroleum-based fluids. Consult factory for synthetic fluids.
- Caution: Do not use HE Series filter elements on internal combustion engines.
- Aqua-Zorb filter medias absorb and retain free water. Any absorbed water cannot be liberated from the Aqua-Zorb media. As the element becomes saturated with water, the Aqua-Zorb media continues to swell, and will ultimately curtail flow through the filter. Not for use with water-glycols.

#### Application Data:

- Reference:
  - $\beta_{\chi_{u(c)}} = 2$  represents 50% efficiency at Particle Size
  - $\beta_{X_{u(c)}}^{\gamma_{u(c)}} = 75$  represents 98.7% efficiency at Particle Size
  - $\beta_{x\mu(c)} = 200$  represents 99.5% efficiency at Particle Size
- Application: Petroleum-based fluids. Consult factory for synthetic fluids
- Caution: Do not use ZME Series filter elements on internal combustion engines.

Consult Manufacturer for Ordering Information





24

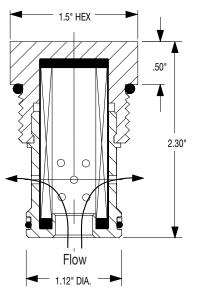
### ZME SERIES MEDIUM PRESSURE SPIN-ON FILTER ELEMENTS FOR USE WITH DHF SERIES FILTER HEADS.

Diameter:
Mounting Thread:
Pressure:
$\Delta P_{max}$ Cellulose:
∆P <sub>max</sub> Z-Glass: Temperature:
Temperature:
Applications:

3.7" 1-3/8"-12 UN 500 PSI Max. Operating 80 PSID 100 PSID Up to +250°F Operating Petroleum-based fluids.

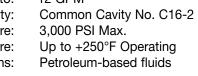
le Size rticle Size article Size factory for synthetic fluids ents on internal combustion engines

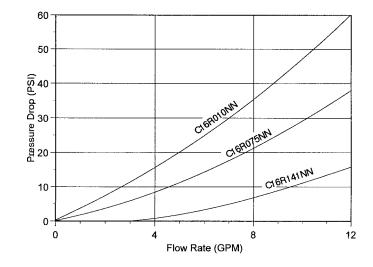




### **C16 SERIES CARTRIDGE FILTER**

12 GPM Flows Up to: Cavity: Pressure: Temperature: Applications:





Average Pressure Drop Through Clean Filter Assembly With 150 SUS At 105° F

"CF" SERIES BY-PASS VALVE ASSEMBLY B CE SERIES ELEMENTS STAINLESS STEEL MESH 10 MICRON STANDARD (-10) 75 MICRON (-75) 141 MICRON (-141) OUTLET PORT INLET PORT **@**-FILTER ASSEMBLY

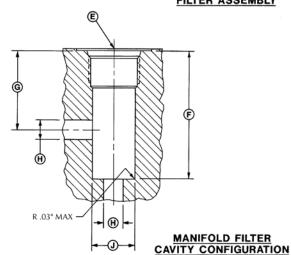
**Consult Manufacturer for Ordering Information** 

#### Application Data:

Steel construction with stainless steel mesh media

Sized to fit Common Cavity No. C16-2

• C16-Series filters are designed to be used as final filters to protect control valves, not as system filters.



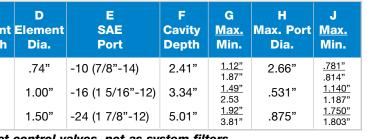
B/P Valve Assy	Element Number	Flow Capacity	A Hex Size	B Hex Height	C Eleme Lengt
CF04	CE0410	4 GPM	1.00"	.41"	1.72"
CF12	CE1210	12 GPM	1.50"	.50"	2.50"
CF30	CE3010	30 GPM	2.13"	.65"	4.00"

CF/CE Series filters are used as final filters to protect control valves, not as system filters.





**Consult Manufacturer for Ordering Information** 



Applications: Petroleum-based fluids

**CF / CE SERIES** 

MANIFOLD CARTRIDGE FILTERS

6,000 PSI

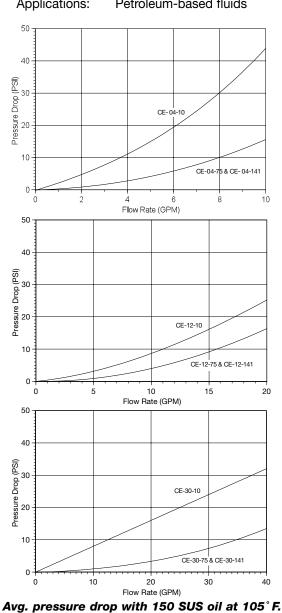
10-Micron Stainless Steel Mesh

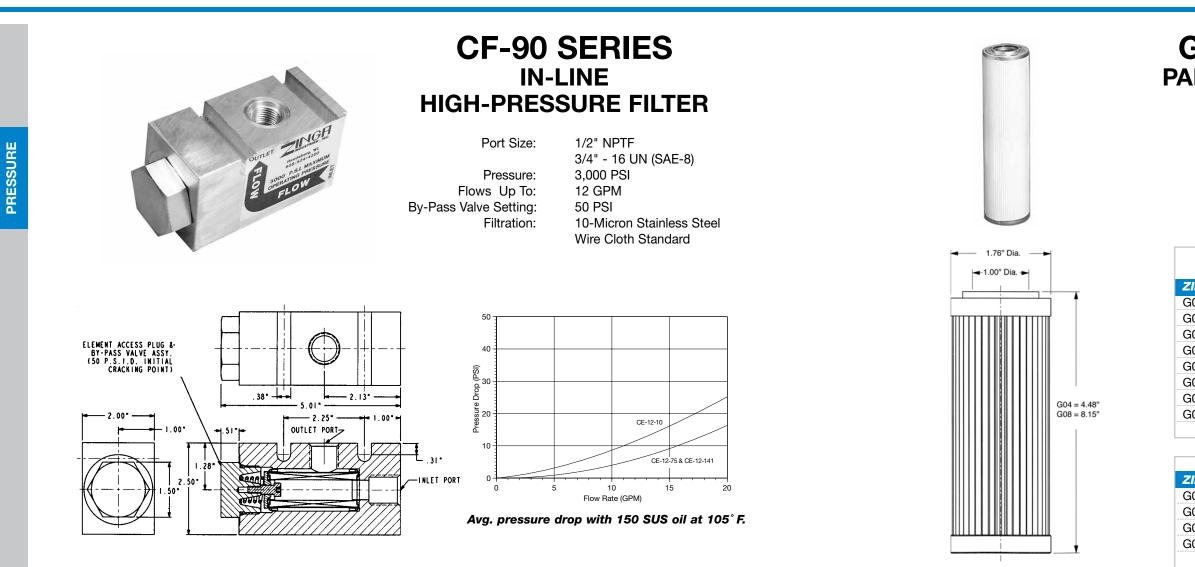
30 GPM

Operating Pressure:

Flows Up To:

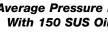
Media:

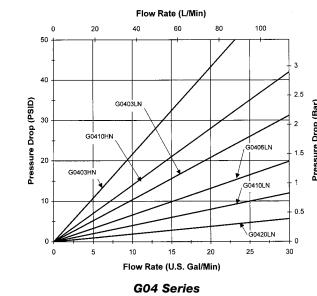




#### Note:

- CE-Series filter elements are compatible with petroleumbase fluids, water glycol, diesel fuel, & gasoline (except if containing alcohol). For fluids not listed, consult factory.
- Element access plug uses a Buna-N O-ring as standard (for use with petroleum-base fluids). Fluorocarbon O-ring optional (for use with synthetic fluids).







**Consult Manufacturer for Ordering Information** 



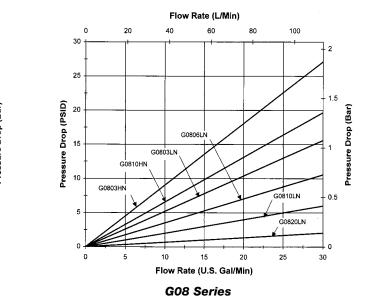
## **G SERIES ELEMENTS** PALL 9020/9021 INTERCHANGE

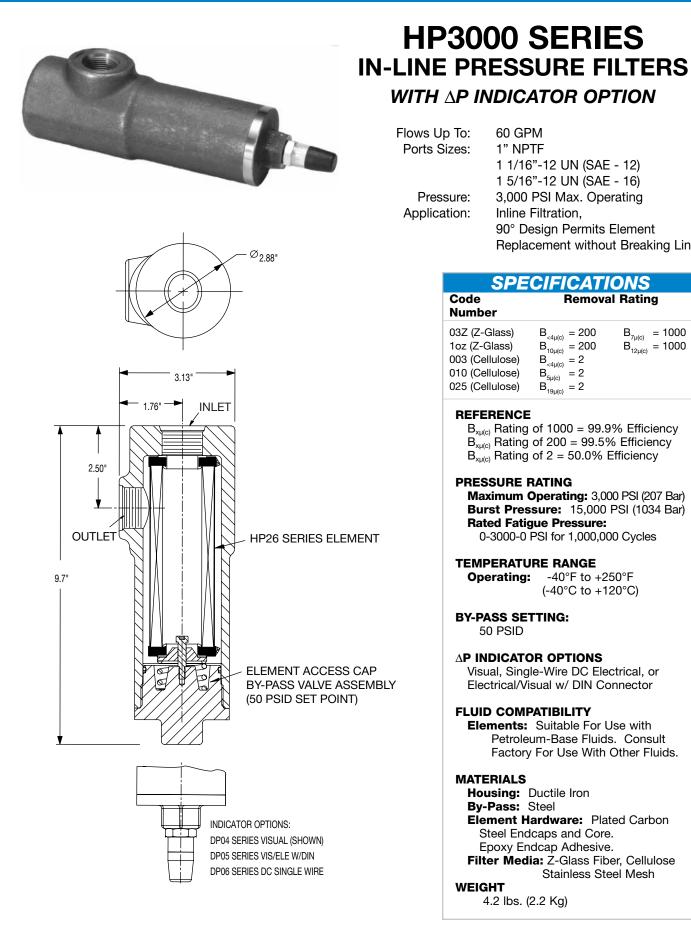
Media: Application: Temperature: Zinga Synthetic Z-Glass Media P3000 Series Pressure Filters Nitrile Seals -45°F to +225°F Fluorocarbon Seals -20°F to +275°F

<b>150 PSID RATED ELEMENTS</b> (For Use in Filters with By-pass Valve Only)								
INGA P/N	BXμ(c) = 200	<i>ΒΧμ</i> (c) = 1000	PALL P/N					
0403LN	<4 Micron	<4 Micron	HC9024FDP4H					
0406LN	5 Micron	6 Micron	HC9024FDN4H					
0410LN	8 Micron	10 Micron	HC9024FDS4H					
0420LN	19 Micron	23 Micron	HC9024FDT4H					
60803LN	<4 Micron	<4 Micron	HC9024FDP8H					
0806LN	5 Micron	6 Micron	HC9024FDN8H					
0810LN	8 Micron	10 Micron	HC9024FDS8H					
0820LN	19 Micron	23 Micron	HC9024FDT4H					
Buna-N S	Buna-N Seals Standard. Replace "N" in P/N with "V" for Fluorocarbon.							

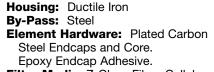
3000 PSID RATED ELEMENTS								
INGA P/N	BXμ(c) = 200	<i>ΒΧμ(c) = 1000</i>	PALL P/N					
60403HN	<4 Micron	<4 Micron	HC9021FUP4H					
0410HN	8 Micron	10 Micron	HC9021FUS4H					
G0803HN <4 Micron <4 Micron HC9021FUP8H								
0810HN 8 Micron 10 Micron HC9021FUS8H								
Buna-N Seals Standard. Replace "N" in P/N with "V" for Fluorocarbon.								

#### Average Pressure Drop Through Clean Element With 150 SUS Oil At 100° F (32 cSt at 40° C)





**Consult Manufacturer for Ordering Information** 



Steel Endcaps and Core. Epoxy Endcap Adhesive. Filter Media: Z-Glass Fiber, Cellulose Stainless Steel Mesh WEIGHT 4.2 lbs. (2.2 Kg)

60 GPM

1" NPTF

Inline Filtration,

1 1/16"-12 UN (SAE - 12)

1 5/16"-12 UN (SAE - 16)

3,000 PSI Max. Operating

90° Design Permits Element

**SPECIFICATIONS** 

 $B_{_{<4\mu(c)}} = 200$ 

 $B_{10\mu(c)} = 200$ 

 $B_{<4\mu(c)} = 2$ 

B<sub>5μ(c)</sub> = 2

 $B_{19u(c)}^{0,0} = 2$ 

 $B_{xu(c)}$  Rating of 1000 = 99.9% Efficiency  $B_{x\mu(c)}$  Rating of 200 = 99.5% Efficiency

Maximum Operating: 3,000 PSI (207 Bar)

Burst Pressure: 15,000 PSI (1034 Bar)

(-40°C to +120°C)

0-3000-0 PSI for 1,000,000 Cycles

 $B_{x\mu(c)}$  Rating of 2 = 50.0% Efficiency

REFERENCE

**PRESSURE RATING** 

**Rated Fatigue Pressure:** 

**Operating:** -40°F to +250°F

Visual, Single-Wire DC Electrical, or

Electrical/Visual w/ DIN Connector

Elements: Suitable For Use with Petroleum-Base Fluids. Consult Factory For Use With Other Fluids.

TEMPERATURE RANGE

 $\Delta \mathbf{P}$  INDICATOR OPTIONS

FLUID COMPATIBILITY

MATERIALS

**BY-PASS SETTING:** 50 PSID

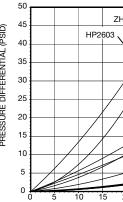
Replacement without Breaking Line.

**Removal Rating** 

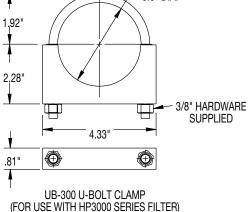
 $B_{7\mu(c)} = 1000$ 

 $B_{12\mu(c)} = 1000$ 

### ZINGA Filtration Group®

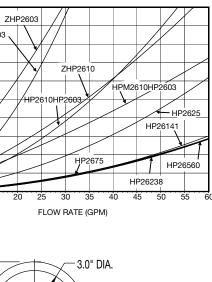






PRESSURE

Average pressure drop through clean filter with 150 SUS oil at 105° F.





INDICATOR

POSITION #1

INDICATOR

POSITION #2

P3000G04=4.0" P3000G08=7.8"

Allow 1.5" Clearance for Bowl Removal

1.75

1.23

-A



### WITH **AP INDICATOR OPTION**

Flows Up To: 30 GPM (114 L/MIN) Port Pre Appli

ts Size:	1 1/16"-12 UN (SAE - 12)
ressure:	3,000 PSI (207 BAR)
lication:	Inline Filtration,
	External Charge Pump Filtration,
	High-Shock Return Line Filtration

SPECIFICATIONS							
Code Number	Remov	al Rating					
03H (Z-Glass) 03L (Z-Glass) 06L (Z-Glass) 10L (Z-Glass) 10H (Z-Glass) 20L (Z-Glass) 10C (cellulose)	$\begin{array}{l} \beta_{<4\mu(c)} = 200 \\ \beta_{<4\mu(c)} = 200 \\ \beta_{5\mu(c)} = 200 \\ \beta_{8\mu(c)} = 200 \\ \beta_{8\mu(c)} = 200 \\ \beta_{8\mu(c)} = 200 \\ \beta_{19\mu(c)} = 200 \\ \beta_{5\mu(c)} = 2 \end{array}$	$\begin{array}{l} B_{<4\mu(c)} = 1000 \\ B_{<4\mu(c)} = 1000 \\ B_{6\mu(c)} = 1000 \\ B_{10\mu(c)} = 1000 \\ B_{10\mu(c)} = 1000 \\ B_{23\mu(c)} = 1000 \end{array}$					

#### REFERENCE

 $\beta_{X\mu(c)}$  Rating of 1000 = 99.9% Efficiency  $\beta_{X\mu(c)}$  Rating of 200 = 99.5% Efficiency  $\beta_{X\mu(c)}$  Rating of 2 = 50.0% Efficiency

#### PRESSURE RATING

Maximum Operating: 3,000 PSI (207 Bar) Burst Pressure: 8,600 PSI (580 Bar) **Rated Fatigue Pressure:** 0-3000-0 PSI for 1,000,000 Cycles

#### **TEMPERATURE RANGE**

**Operating:** -40°F to +250°F (-40°C to +120°C)

**BY-PASS SETTING OPTION:** No By-Pass or 50 PSID

**AP INDICATOR OPTIONS** Visual, Single-Wire DC Electrical, or

Electrical/Visual w/ DIN Connector

#### FLUID COMPATIBILITY

Elements: Suitable For Use with Petroleum-Base Fluids. Consult Factory For Use With Other Fluids.

#### MATERIALS

Head: Die-Cast Aluminum **Bowl:** Anodized Aluminum (6061-T6) By-Pass: Nylon Element Hardware: Plated Carbon Steel Endcaps and Core. Epoxy Endcap Adhesive. Filter Media: Z-Glass Fiber Standard

#### WEIGHT

**P3000G04:** 4.2 lbs. (2.2 Kg) **P3000G08:** 5.2 lbs. (2.8 Kg)

#### **Consult Manufacturer for Ordering Information**

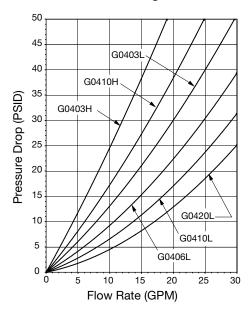
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🗲 Ø2.64

# **P3000 PRESSURE DROP CURVES**

4" Length



PRESSURE

5/16"-18UN x 5/8"

DEEP MTG. HOLES

1.19 ▼

P3000G04=6.5"

P3000G08=10.3"

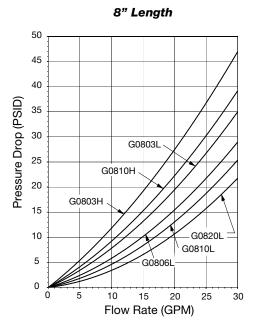
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Fluid Viscosity 150 SUS at 105°F (33 CS at 41°C)





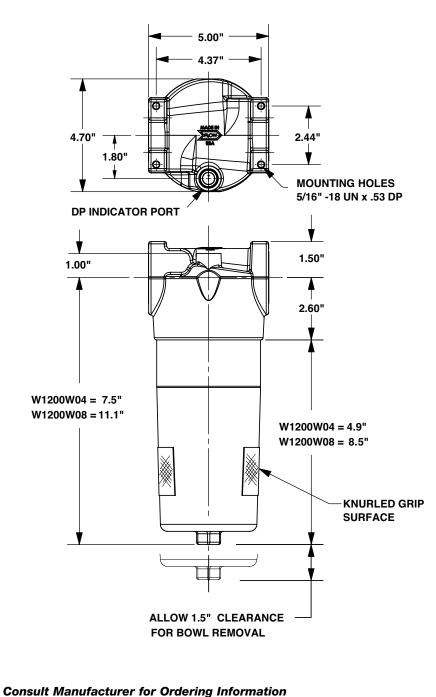
## **W1200 SERIES PRESSURE FILTERS**

### WITH **AP INDICATOR OPTION**

Flows Up To: Port Sizes:

120 GPM (454 L/MIN) 1 1/4" & 1 1/2" NPTF 1 5/8"-12UN (SAE-20) 1 7/8"-12UN (SAE-24) Max. Operating Pressure: 1,200 PSI (83 BAR) Application: Inline Filtration

**High-Shock Return Line Filtration** 



Code Removal Rating Number						
03H (Z-Glass) 03L (Z-Glass) 06L (Z-Glass) 10L (Z-Glass) 10H (Z-Glass) 20L (Z-Glass)	$\begin{array}{l} \beta_{<4\mu(c)} = 200 \\ \beta_{<4\mu(c)} = 200 \\ \beta_{5\mu(c)} = 200 \\ \beta_{8\mu(c)} = 200 \\ \beta_{8\mu(c)} = 200 \\ \beta_{8\mu(c)} = 200 \\ \beta_{19\mu(c)} = 200 \end{array}$	$\begin{array}{l} B_{<4\mu(c)} = 1000 \\ B_{<4\mu(c)} = 1000 \\ B_{6\mu(c)} = 1000 \\ B_{10\mu(c)} = 1000 \\ B_{10\mu(c)} = 1000 \\ B_{23\mu(c)} = 1000 \end{array}$				

#### REFERENCE

 $\beta_{X\mu(c)}$  Rating of 1000 = 99.9% Efficiency  $\beta_{Xu(c)}$  Rating of 200 = 99.5% Efficiency

#### PRESSURE RATING

Maximum Operating: 1,200 PSI (83 Bar) Burst Pressure: 3,000 PSI (206 Bar) **Rated Fatigue Pressure:** 0-1000-0 PSI for 1,000,000 Cycles

#### **TEMPERATURE RANGE**

**Operating:** -40°F to +250°F (-4°C to +120°C)

**BY-PASS SETTING OPTION:** No By-Pass or 50 PSID

#### $\Delta P$ INDICATOR OPTIONS

Visual, Single-Wire DC Electrical, or Electrical/Visual w/ DIN Connector

#### FLUID COMPATIBILITY

**Elements:** Suitable For Use with Petroleum-Base Fluids. Consult Factory For Use With Other Fluids.

#### MATERIALS

Head: Die-Cast Aluminum **Bowl:** Anodized Die-Cast Aluminum By-Pass: Nylon Element Hardware: Plated Carbon

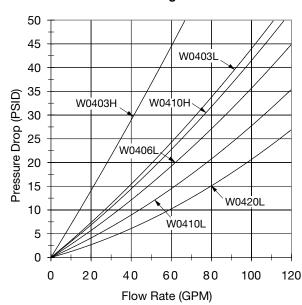
Steel Endcaps and Core. Epoxy Endcap Adhesive. Filter Media: Z-Glass Fiber Standard

WEIGHT W1200W04: 6.6 lbs. (3 Kg) W1200W08: 8.8 lbs. (4 Kg)

# W1200 PRESSURE DROP CURVES

Fluid Viscosity 150 SUS at 105°F (33 CS at 41°C)

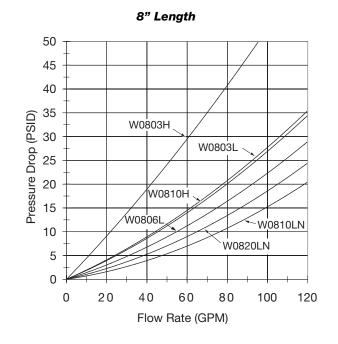
4" Length

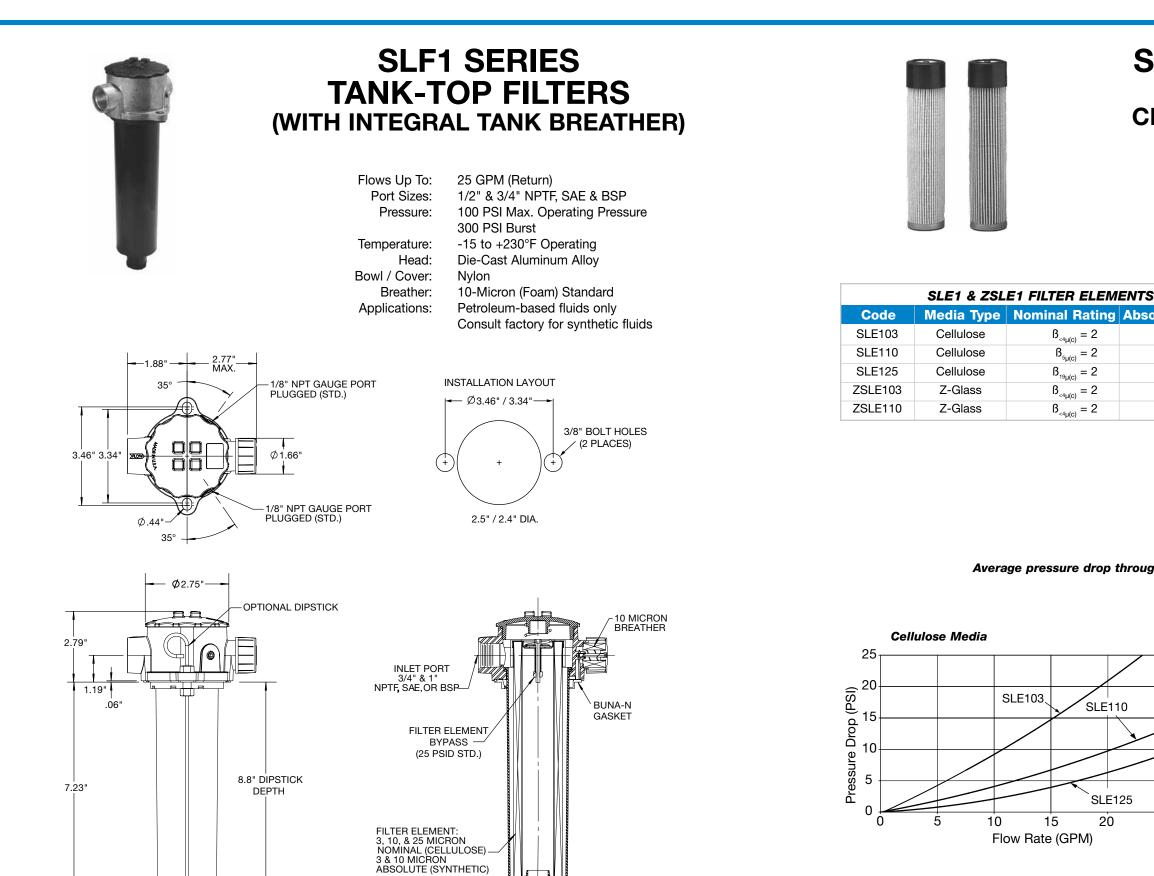




33









.90"-

Ø1.03

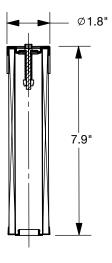


HOSE BEAD OUTLET —

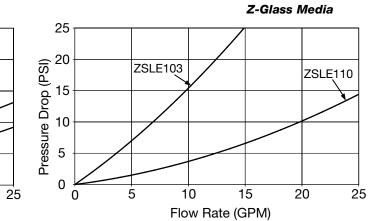


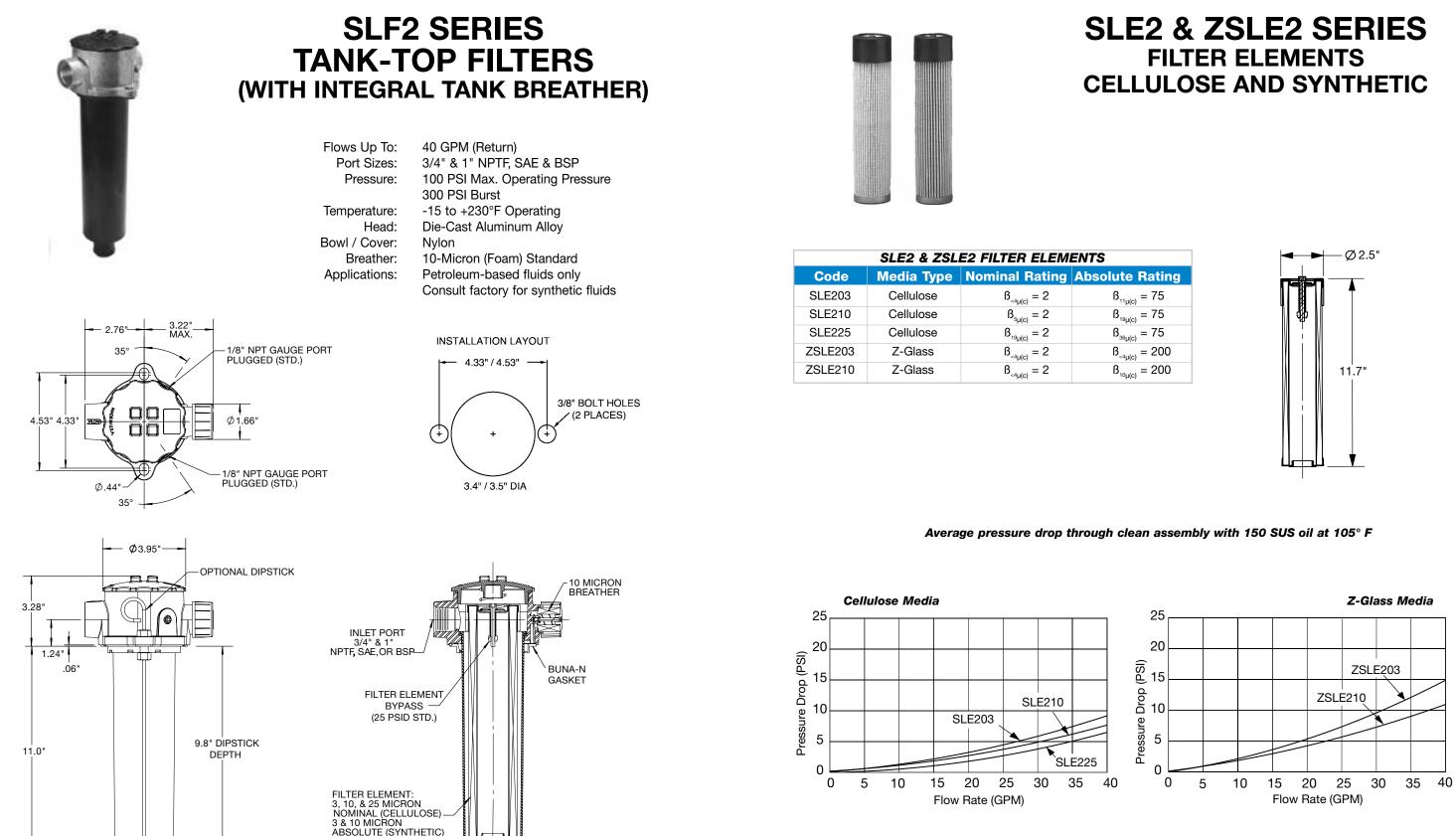
### SLE1 & ZSLE1 SERIES FILTER ELEMENTS CELLULOSE AND SYNTHETIC

5		
olute	R	ating
β <sub>11µ(c)</sub>	=	75
β <sub>19µ(c)</sub>	=	75
β <sub>36µ(c)</sub>	=	75
β <sub>&lt;4µ(c)</sub>	=	200
β <sub>10µ(c)</sub>	=	200



Average pressure drop through clean assembly with 150 SUS oil at 105° F





**Consult Manufacturer for Ordering Information** 

.94"

**−** Ø1.36"

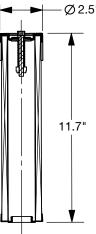


HOSE BEAD OUTLET —



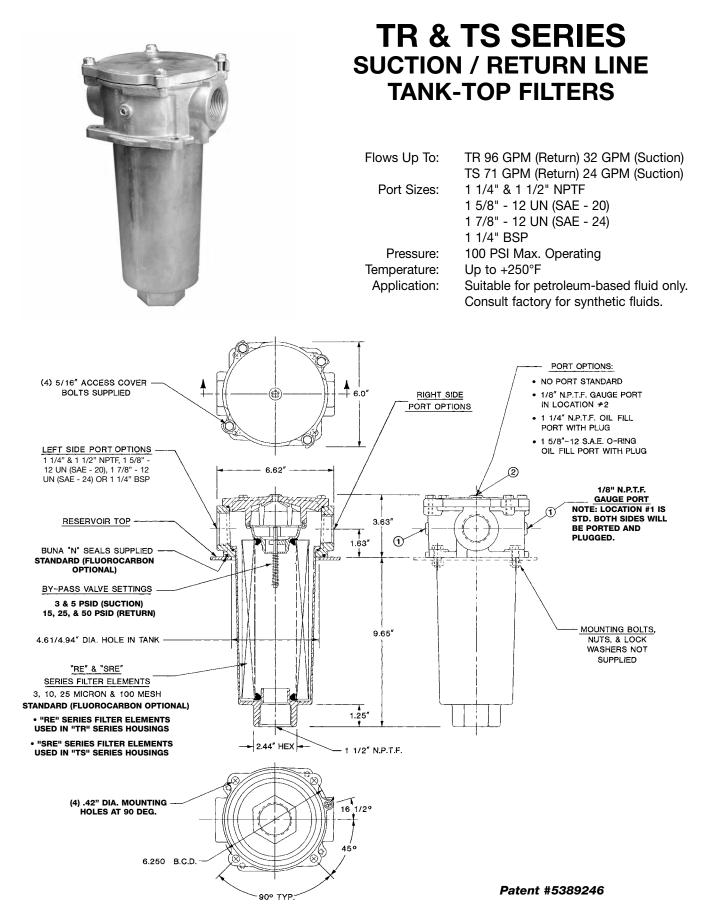
TANK-TOP

5		
olute	R	ating
β <sub>11µ(c)</sub>	=	75
β <sub>19µ(c)</sub>	=	75
$B_{_{36\mu(c)}}$	=	75
$\boldsymbol{\beta}_{_{<4}\mu(c)}$	=	200
$B_{_{10\mu(c)}}$	=	200



**Consult Manufacturer for Ordering Information** 

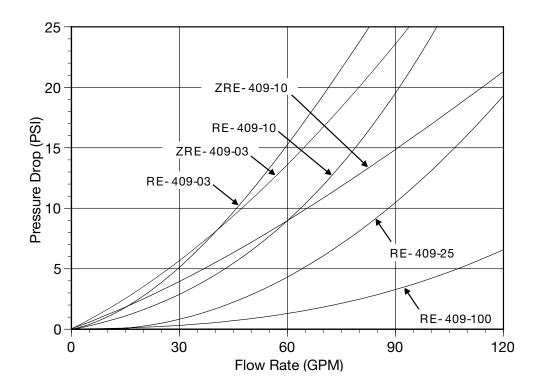
38



#### **Design Features:**

- No parts to lose with unitized cover and by-pass valve assembly.
- Drop-in element bowl design for easier installation. • Patented element bowl hold-down for suction applications.
- O-ring seal between filter housing and tank top. • Filter housing mounting bolt pattern matches Zinga RF and SRF series
- as well as Schroeder ST and RT series housings.
- TS series housings are fully compatible with Schroeder K series elements.

#### Average pressure drop through clean filter with 150 SUS oil at 105° F.



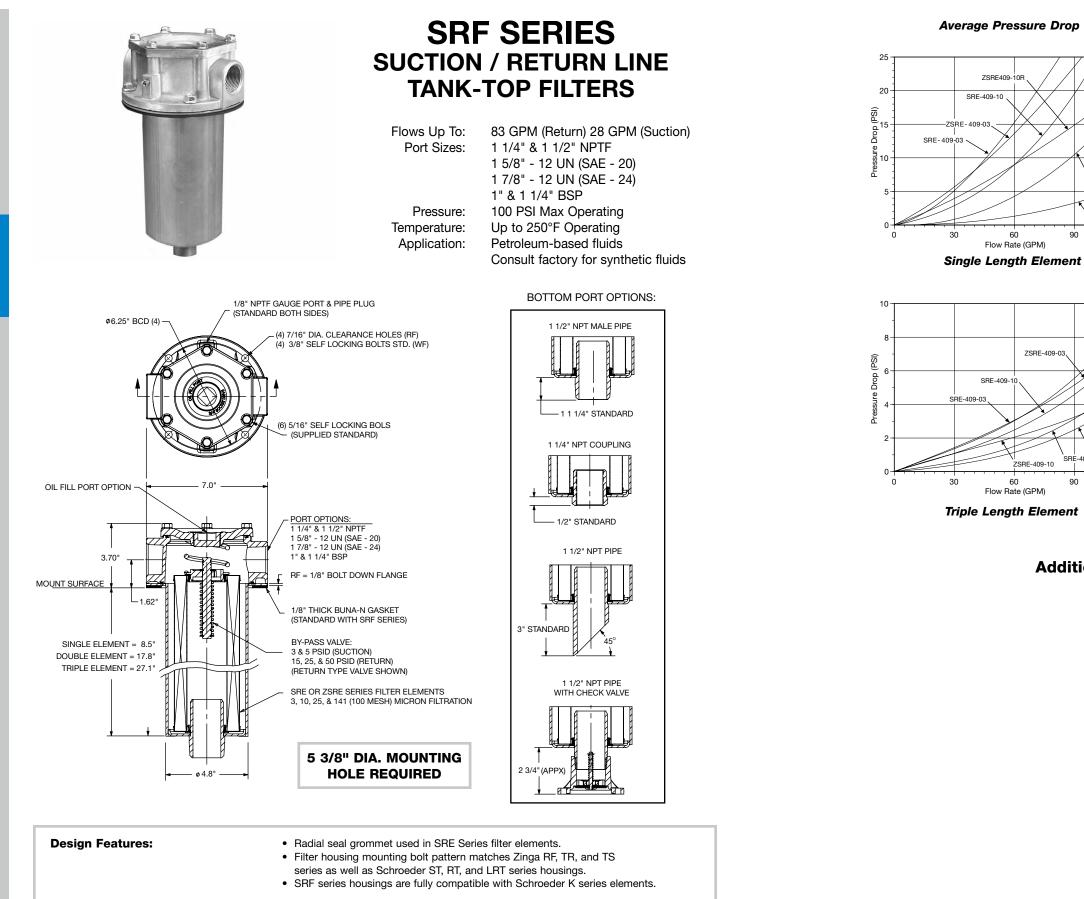
#### RE & SRE Element Data: See Pages 45 & 46

**Consult Manufacturer for Ordering Information** 





- Radial seal grommets used in RE and SRE series filter elements.



**Consult Manufacturer for Ordering Information** 





ZSRE409-10

60

SRE-409-1

Flow Rate (GPM)

ZSRE-409-03

RF-409-10

60

Flow Rate (GPM)

SRE-409-10

SBE-409-100

SRE-418-100

SRE-409-25R

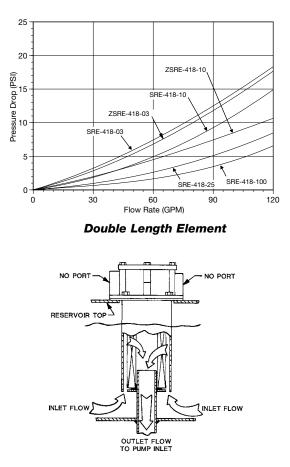
90

120

90

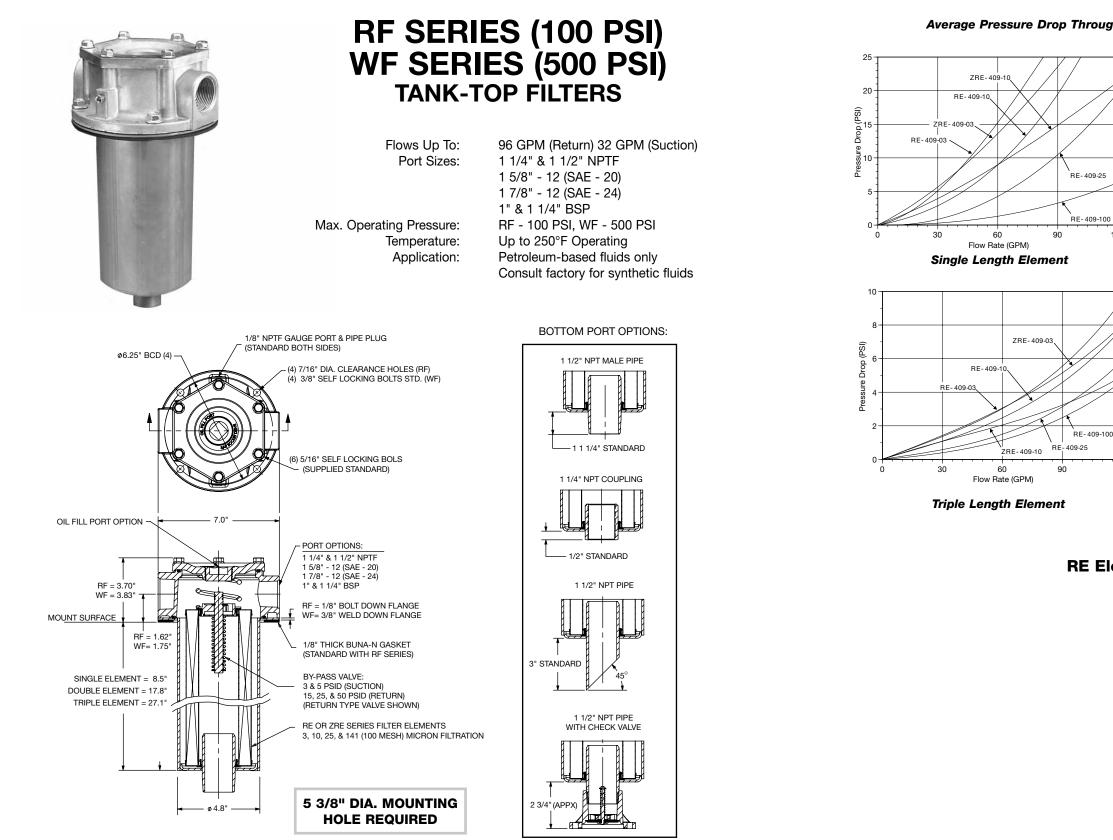
**TANK-TOP** 

Average Pressure Drop Through Clean Filter Assembly With 150 SUS Oil At 105° F





Additional SRE Element Data: See Page 45



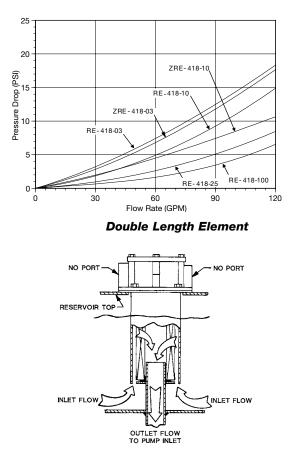
Consult Manufacturer for Ordering Information





**TANK-TOP** 

Average Pressure Drop Through Clean Filter Assembly With 150 SUS Oil At 105° F



Application: Bottom Flow Filter

**RE Element Data: See Pages 46** 

120

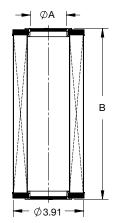
120

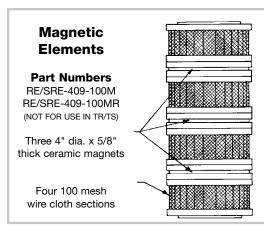
**45** 

SRE & ZSRE SERIES FILTER ELEMENTS							
Use in SRF & TS Housings Or as Direct Interchange for Schroeder "K" Series Elements.							
Part Number	Nominal Rating	Absolute Rating	Media Type	(A) ID	(B) Length	Flow Direction Through Element	
SRE40903	$\beta_{_{<4\mu(c)}} = 2$	$B_{_{11\mu(c)}} = 75$	Cellulose	1.61"	9.19"	Bi-Directional	
SRE40903AZ**	$\beta_{_{<4\mu(c)}} = 2$	$B_{_{11\mu(c)}} = 75$	Aqua-Zorb	1.61"	9.19"	Outside to Inside	
SRE40910	$\beta_{5\mu(c)} = 2$	$B_{_{19\mu(c)}} = 75$	Cellulose	1.61"	9.19"	<b>Bi-Directional</b>	
SRE40910AZ**	$\beta_{5\mu(c)} = 2$	$B_{_{19\mu(c)}} = 75$	Aqua-Zorb	1.61"	9.19"	Outside to Inside	
SRE40925	$\beta_{_{19\mu(c)}} = 2$	$B_{_{36\mu(c)}} = 75$	Cellulose	1.61"	9.19"	Bi-Directional	
SRE41803	$\beta_{5\mu(c)} = 2$	$B_{_{11\mu(c)}} = 75$	Cellulose	1.61"	18.19"	Bi-Directional	
SRE41810	$\beta_{5\mu(c)} = 2$	$B_{_{19\mu(c)}} = 75$	Cellulose	1.61"	18.19"	Bi-Directional	
SRE41825	$B_{_{19\mu(c)}} = 2$	$B_{_{36\mu(c)}} = 75$	Cellulose	1.61"	18.19"	Bi-Directional	
SRE409100*	141 Micron		SS Mesh	1.61"	9.19"	Outside to Inside	
SRE409100R*	141 Micron		SS Mesh	1.61"	9.19"	Inside to Outside	
SRE409100M*	141 Micron		SS Mesh	1.61"	9.19"	Outside to Inside	
SRE409100MR*	141 Micron		SS Mesh	1.61"	9.19"	Inside to Outside	
ZSRE40903	$\beta_{_{<4\mu(c)}} = 2$	$\beta_{_{<7\mu(c)}} = 1000$	Z-Glass	1.61"	9.19"	Outside to Inside	
ZSRE40903R	$\beta_{_{<4\mu(c)}} = 2$	$\beta_{_{<7\mu(c)}} = 1000$	Z-Glass	1.61"	9.19"	Inside to Outside	
ZSRE40910	$\beta_{_{<4\mu(c)}} = 2$	$\beta_{12\mu(c)} = 1000$	Z-Glass	1.61"	9.19"	Outside to Inside	
ZSRE40910R	$\beta_{_{<4\mu(c)}} = 2$	$\beta_{12\mu(c)} = 1000$	Z-Glass	1.61"	9.19"	Inside to Outside	
ZSRE41803	$\beta_{_{<4\mu(c)}} = 2$	$\beta_{_{<7\mu(c)}}=1000$	Z-Glass	1.61"	18.19"	Outside to Inside	
ZSRE41803R	$\beta_{_{<4\mu(c)}} = 2$	$\beta_{<7\mu(c)} = 1000$	Z-Glass	1.61"	18.19"	Inside to Outside	
ZSRE41810	$\beta_{_{<4\mu(c)}} = 2$	$\beta_{12\mu(c)} = 1000$	Z-Glass	1.61"	18.19"	Outside to Inside	
ZSRE41810R	$\beta_{_{<4\mu(c)}} = 2$	$\beta_{12\mu(c)} = 1000$	Z-Glass	1.61"	18.19"	Inside to Outside	

#### Note:

- \* 1. 100 mesh stainless steel wire cloth standard for 141 micron elements. 30, 60, and 200 mesh optional.
- \*\* 2. Aqua-Zorb filter media retains up to 11 oz. of free water. Any absorbed water cannot be liberated from the media. As the element becomes saturated with water, the Aqua-Zorb media continues to swell, and will ultimately curtail flow through the filter. Not for use with water-glycols.
- 3. SRE and ZSRE are equipped with a Buna-N grommet (radial) seal as standard. (Fluorocarbon Available)





**Consult Manufacturer for Ordering Information** 



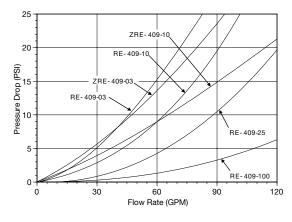
### **RE & ZRE SERIES FILTER ELEMENTS**

Use	in	RF,
-----	----	-----

Part Number	Nominal Rating	Absolute Rating	Media Type	(A) ID	(B) Length	Flow Direction Through Element			
RE40903	$\beta_{<4\mu(c)} = 2$	$\beta_{_{11\mu(c)}} = 75$	Cellulose	1.96"	9.19"	<b>Bi-Directional</b>			
RE40903AZ**	$\beta_{_{<4\mu(c)}} = 2$	β <sub>11μ(c)</sub> = 75	Aqua-Zorb	1.96"	9.19"	Outside to Inside			
RE40910	$\beta_{5\mu(c)} = 2$	$\beta_{_{19\mu(c)}} = 75$	Cellulose	1.96"	9.19"	Bi-Directional			
RE40910AZ**	$\beta_{5\mu(c)} = 2$	$\beta_{_{19\mu(c)}} = 75$	Aqua-Zorb	1.96"	9.19"	Outside to Inside			
RE40925	$B_{_{19\mu(c)}} = 2$	$\beta_{_{36\mu(c)}} = 75$	Cellulose	1.96"	9.19"	Bi-Directional			
RE41803	$\beta_{5\mu(c)} = 2$	β <sub>11μ(c)</sub> = 75	Cellulose	1.96"	18.19"	Bi-Directional			
RE41810	$\beta_{5\mu(c)} = 2$	β <sub>36μ(c)</sub> = 75	Cellulose	1.96"	18.19"	Bi-Directional			
RE41825	$B_{_{19\mu(c)}} = 2$	β <sub>36μ(c)</sub> = 75	Cellulose	1.96"	18.19"	Bi-Directional			
RE409100*	141 Micron		SS Mesh	1.96"	9.19"	Outside to Inside			
RE409100R*	141 Micron		SS Mesh	1.96"	9.19"	Inside to Outside			
RE409100M*	141 Micron		SS Mesh	1.96"	9.19"	Outside to Inside			
RE409100MR*	141 Micron		SS Mesh	1.96"	9.19"	Inside to Outside			
ZRE40903	$\beta_{_{<4\mu(c)}} = 2$	$\beta_{_{<7\mu(c)}} = 1000$	Z-Glass	1.96"	9.19"	Outside to Inside			
ZRE40903R	$\beta_{_{<4\mu(c)}} = 2$	$\beta_{_{<7\mu(c)}} = 1000$	Z-Glass	1.96"	9.19"	Inside to Outside			
ZRE40910	$\beta_{_{<4\mu(c)}} = 2$	$\beta_{_{12\mu(c)}} = 1000$	Z-Glass	1.96"	9.19"	Outside to Inside			
ZRE40910R	$\beta_{_{<4\mu(c)}} = 2$	$\beta_{12\mu(c)} = 1000$	Z-Glass	1.96"	9.19"	Inside to Outside			
ZRE41803	$\beta_{_{<4\mu(c)}} = 2$	$\beta_{_{<7\mu(c)}} = 1000$	Z-Glass	1.96"	18.19"	Outside to Inside			
ZRE41803R	$\beta_{_{<4\mu(c)}} = 2$	$\beta_{_{<7\mu(c)}} = 1000$	Z-Glass	1.96"	18.19"	Inside to Outside			
ZRE41810	$\beta_{_{<4\mu(c)}} = 2$	$\beta_{12\mu(c)} = 1000$	Z-Glass	1.96"	18.19"	Outside to Inside			
ZRE41810R	$B_{_{<4\mu(c)}} = 2$	$B_{12\mu(c)} = 1000$	Z-Glass	1.96"	18.19"	Inside to Outside			

#### Note:

- will ultimately curtail flow through the filter. Not for use with water-glycols.



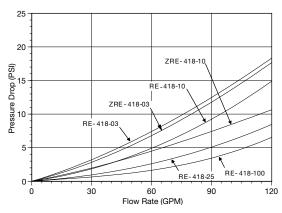


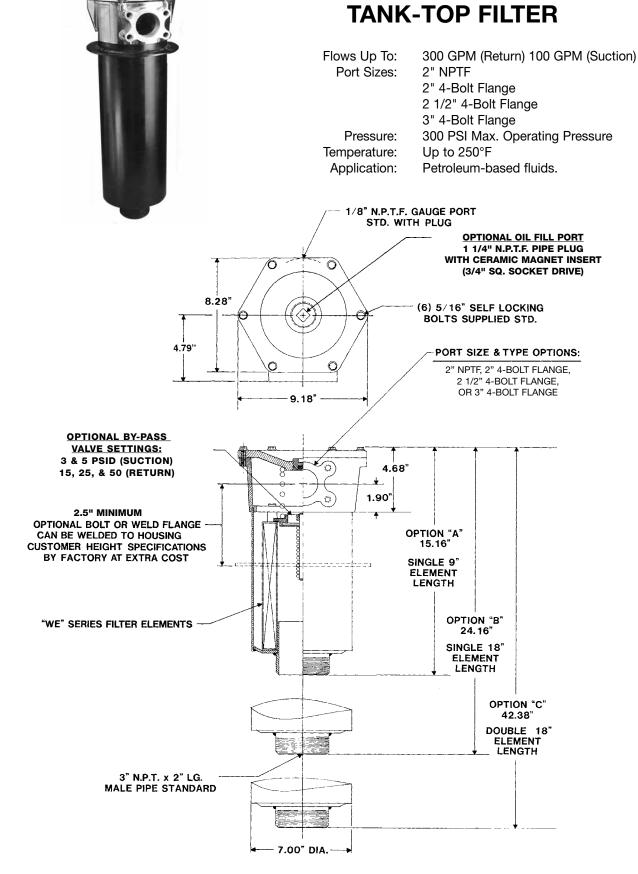
#### WF & TR Housings

\* 1. 100 mesh stainless steel wire cloth standard for 141 micron elements. 30, 60, and 200 mesh optional. \*\* 2. Aqua-Zorb filter media retains up to 11 oz. of free water. Any absorbed water cannot be liberated from the media. As the element becomes saturated with water, the Aqua-Zorb media continues to swell, and

3. RE and ZRE are equipped with a Buna-N grommet (radial) seal as standard. (Fluorocarbon Available)

Average Pressure Drop Through Clean Filter Assembly With 150 SUS Oil At 105° F



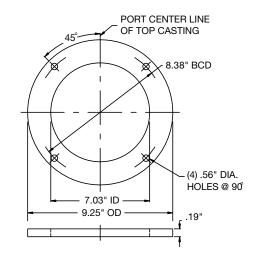


**WF-2 SERIES** 

**Consult Manufacturer for Ordering Information** 



#### **Optional Mounting Flanges**



#### Note:

- 7.06" to 7.38" dia. hole in reservoir wall required for proper installation.

ZINGA

Filtration Group®

- **Bolt Flange (Part Number WF-10):**
- · For bolt down installation to reservoir.
- Bolt flange supplied with 1/8" thick gasket.

#### Weld Flange (Part Number WF-09):

- For weld in place installation on reservoir.
- Weld flange identical to bolt flange except without bolt clearance holes and gasket.

• Flanges can be welded to filter housings by factory as an extra cost option. Specify the desired height required from port center line to mounting surface (reservoir wall), 2.5" minimum.

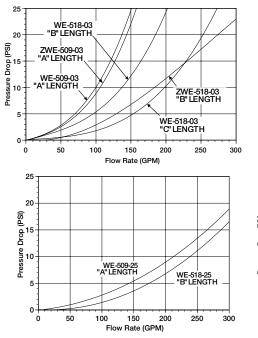
### **WE & ZWE SERIES FILTER ELEMENTS**

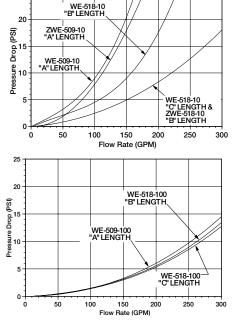
For use in WF2 Housings									
Part	Nominal	Absolute	Media	(A)	Flow Direction				
Number	Rating	Rating	Туре	Length	Through Element				
WE50903	$\beta_{_{<4\mu(c)}} = 2$	$\beta_{11\mu(c)} = 75$	Cellulose	9.13"	<b>Bi-Directional</b>				
WE50910	$\beta_{5\mu(c)} = 2$	β <sub>19μ(c)</sub> = 75	Cellulose	9.13"	Bi-Directional				
*WE509100	141 Micron		SS Mesh	9.13"	Outside To Inside				
*WE509100R	141 Micron		SS Mesh	9.13"	Inside To Outside				
WE50925	$\beta_{_{19\mu(c)}} = 2$	$B_{_{38\mu(c)}} = 75$	Cellulose	9.13"	<b>Bi-Directional</b>				
WE51803	$\beta_{_{<4\mu(c)}} = 2$	$B_{_{11\mu(c)}} = 75$	Cellulose	18.13"	<b>Bi-Directional</b>				
**WE51803AZ	$\beta_{_{<4\mu(c)}} = 2$	$\beta_{11\mu(c)} = 75$	Aqua-Zorb	18.13"	<b>Bi-Directional</b>				
WE51810	$\beta_{5\mu(c)} = 2$	β <sub>19c)</sub> = 75	Cellulose	18.13"	<b>Bi-Directional</b>				
**WE51810AZ	$B_{5\mu(c)} = 2$	β <sub>19c)</sub> = 75	Aqua-Zorb	18.13"	<b>Bi-Directional</b>				
*WE518100	141 Micron		SS Mesh	18.13"	Outside To Inside				
*WE518100R	141 Micron		SS Mesh	18.13"	Inside To Outside				
WE51825	$\beta_{_{19\mu(c)}} = 2$	$\beta_{_{36\mu(c)}} = 75$	Cellulose	18.13"	<b>Bi-Directional</b>				
ZWE50903	$\beta_{_{<4\mu(c)}} = 2$	$\beta_{_{<7\mu(c)}} = 1000$	Z-Glass	9.13"	Outside To Inside				
ZWE50903R	$\beta_{_{<4\mu(c)}} = 2$	$\beta_{_{<7\mu(c)}} = 1000$	Z-Glass	9.13"	Inside To Outside				
ZWE50910	$\beta_{_{<4\mu(c)}} = 2$	$\beta_{_{12\mu(c)}} = 1000$	Z-Glass	9.13"	Outside To Inside				
ZWE50910R	$\beta_{_{<4\mu(c)}} = 2$	$\beta_{_{12\mu(c)}} = 1000$	Z-Glass	9.13"	Inside To Outside				
ZWE51803	$\beta_{_{<4\mu(c)}} = 2$	$\beta_{_{<7\mu(c)}} = 1000$	Z-Glass	18.13"	Outside To Inside				
ZWE51803R	$\beta_{_{<4\mu(c)}} = 2$	$\beta_{_{^{7\mu(c)}}} = 1000$	Z-Glass	18.13"	Inside To Outside				
ZWE51810	$\beta_{_{<4\mu(c)}} = 2$	$\beta_{_{12\mu(c)}} = 1000$	Z-Glass	18.13"	Outside To Inside				
ZWE51810R	$\beta_{_{<4\mu(c)}} = 2$	$\beta_{_{12\mu(c)}} = 1000$	Z-Glass	18.13"	Inside To Outside				

#### Note:

\* 1. 100 mesh stainless steel wire cloth standard for 141 micron elements. 30, 60, and 200 mesh optional.

\*\* 2. Aqua-Zorb filter media retains up to 11 oz. of free water. Any absorbed water cannot be liberated from the media. As the element becomes saturated with water, the Aqua-Zorb media continues to swell, and will ultimately curtail flow throughout the filter. Not for use with water-glycols.





Average pressure drop through clean assembly with 150 SUS oil at 105° F

**Consult Manufacturer for Ordering Information** 



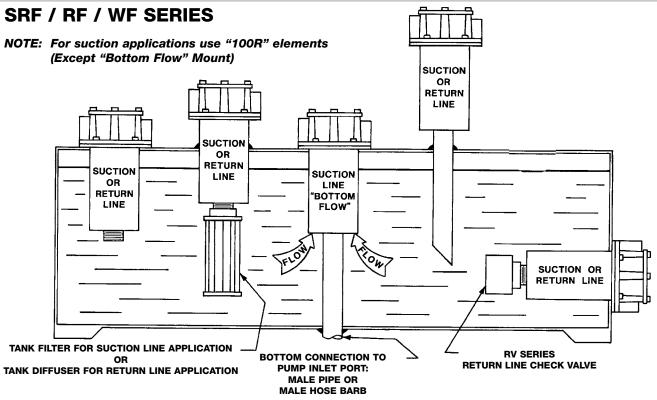
🗕 Ø5.18" 🗕

→ Ø3.4" 📥

# **TYPICAL TANK-TOP FILTER INSTALLATIONS**

### SRF / RF / WF SERIES

(Except "Bottom Flow" Mount)

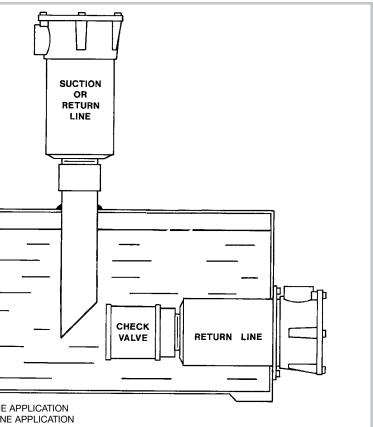


# **WF-2 SERIES NOTE:** For suction applications use "100R" elements SUCTION OR RETURN SUCTION LINE OR RETURN LINE

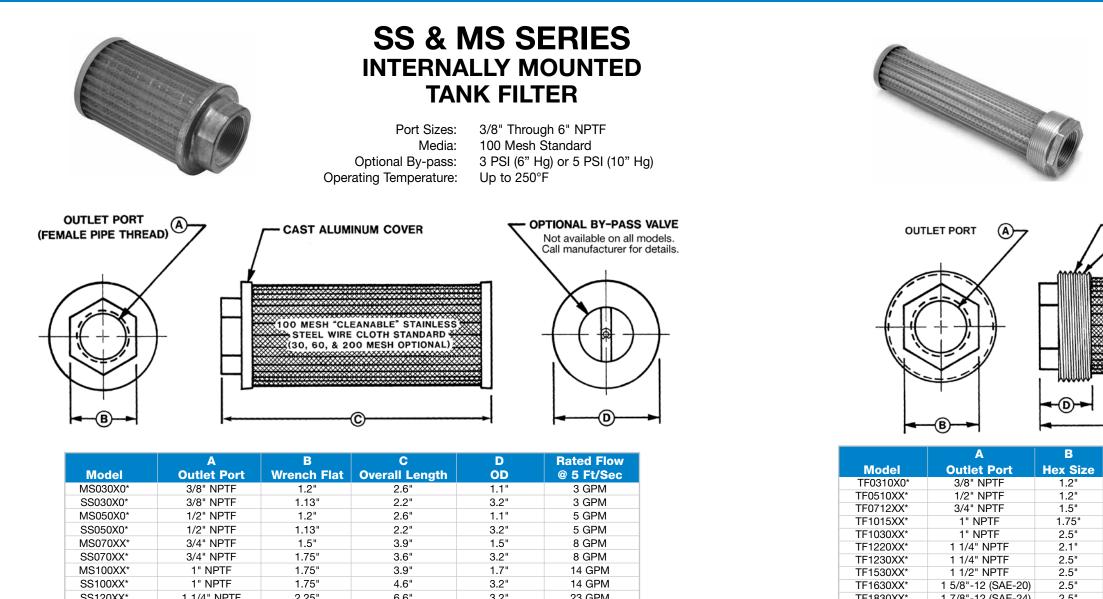
**ZINGA** 

Filtration Group®

TANK FILTER FOR SUCTION LINE APPLICATION TANK DIFFUSER FOR RETURN LINE APPLICATION



**Consult Manufacturer for Ordering Information** 



MS070XX*	3/4" NPTF	1.5"	3.9"	1.5"	8 GPM
SS070XX*	3/4" NPTF	1.75"	3.6"	3.2"	8 GPM
MS100XX*	1" NPTF	1.75"	3.9"	1.7"	14 GPM
SS100XX*	1" NPTF	1.75"	4.6"	3.2"	14 GPM
SS120XX*	1 1/4" NPTF	2.25"	6.6"	3.2"	23 GPM
SS150XX*	1 1/2" NPTF	2.25"	8.6"	3.2"	32 GPM
SS154XX*	1 1/2" NPTF	2.25"	7.2"	4.2"	32 GPM
SS200XX*	2" NPTF	3.0"	7.2"	4.2"	53 GPM
SS250XX*	2 1/2" NPTF	3.5"	9.3"	4.2"	75 GPM
SS300XX*	3" NPTF	4.0"	12.4"	4.2"	116 GPM
SS400XX*	4" NPT	NA	20.1"	9.0"	200 GPM
SS600XX*	6" NPT	NA	20.1"	9.0"	450 GPM

All strainers are rated at 5 ft/sec with a pressure drop of under 1" Hg (1/2 PSI) with 150 SUS oil. \*Additional information required to place an order. Contact factory for assistance.

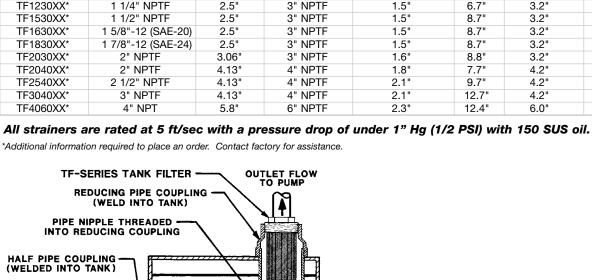
#### **REVERSE TAPER**

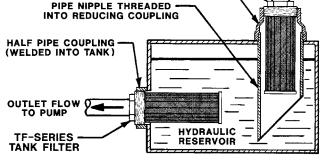
All Zinga series tank filter end caps have reverse taper wall construction. This feature prevents bond failure by ensuring a positive mechanical interlock with the epoxy adhesive. Excellent for rough-terrain vehicle applications.

#### **Consult Manufacturer for Ordering Information**

Phone 608.524.4200 Fax 608.524.4220 www.filtrationgroup.com E 17









### **TF SERIES TANK FILTER EXTERNALLY MOUNTED**

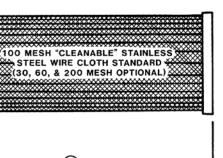
Port Sizes: Media: Optional By-pass: Operating Temperature: Other Options:

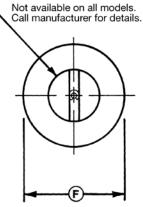
3/8" Through 4" NPTF 100 Mesh Standard 3 PSI (6" Hg) or 5 PSI (10" Hg) Up to 250°F Magnetic Options Available

OPTIONAL BY-PASS VALVE

#### -C MALE THREAD

DIE CAST ALUMINUM BUSHING



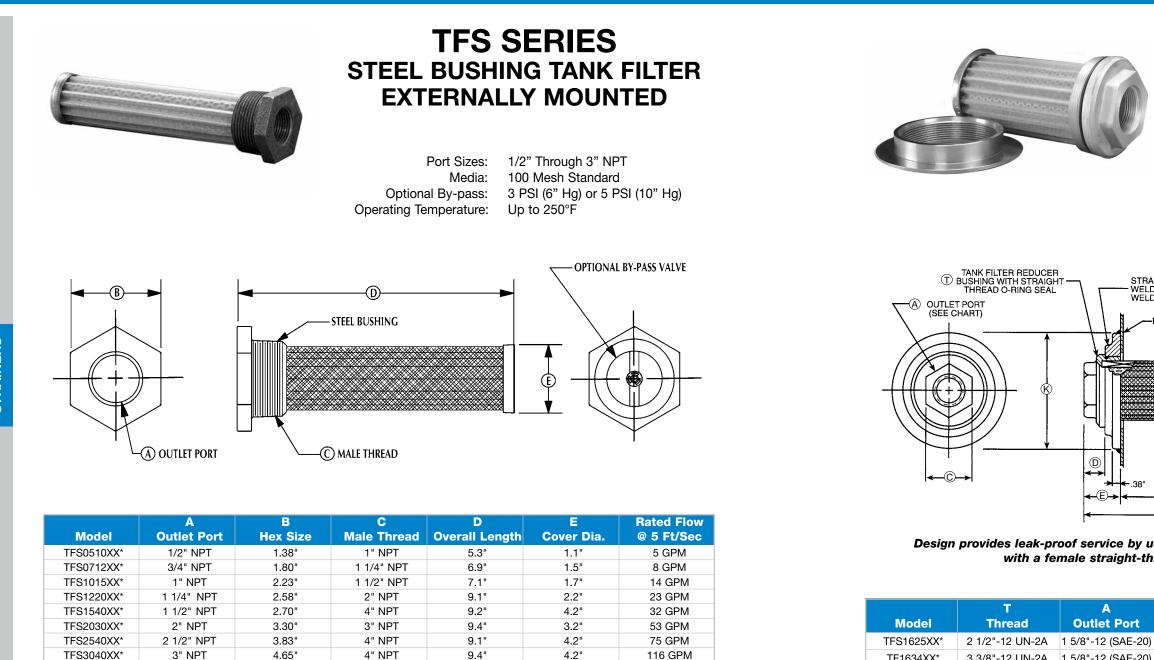


С	D	Е	F	Rated Flow
ale Thread	Fitting Length		Cover Dia.	@ 5 Ft/Sec
1" NPTF	1.1"	2.6"	1.1"	3 GPM
1" NPTF	1.1"	4.9"	1.1"	5 GPM
1 1/4" NPTF	1.1"	6.9"	1.5"	8 GPM
1 1/2" NPTF	1.1"	6.9"	1.7"	14 GPM
3" NPTF	1.5"	4.7"	3.2"	14 GPM
2" NPTF	1.2"	9.1"	2.2"	23 GPM
3" NPTF	1.5"	6.7"	3.2"	23 GPM
3" NPTF	1.5"	8.7"	3.2"	32 GPM
3" NPTF	1.5"	8.7"	3.2"	14 GPM
3" NPTF	1.5"	8.7"	3.2"	21 GPM
3" NPTF	1.6"	8.8"	3.2"	53 GPM
4" NPTF	1.8"	7.7"	4.2"	53 GPM
4" NPTF	2.1"	9.7"	4.2"	75 GPM
4" NPTF	2.1"	12.7"	4.2"	116 GPM
6" NPTF	2.3"	12.4"	6.0"	200 GPM

Male 1

1 1/4"

1 1/2"



All strainers are rated at 5 ft/sec with a pressure drop of under 1" Hg (1/2 PSI) with 150 SUS oil.

\*Additional information required to place an order. Contact factory for assistance.

All strainers are rated at 5 ft/sec with a pressure drop of under 1" Hg (1/2 PSI) with 150 SUS oil. \*Additional information required to place an order. Contact factory for assistance

Notes:

TF1634XX\*

TF1834XX\*

TFS3234XX\*

1. Buna-N O-ring supplied as standard, fluorocarbon available.

3 3/8"-12 UN-2A 1 5/8"-12 (SAE-20)

3 3/8"-12 UN-2A 1 7/8"-12 (SAE-24)

3 3/8"-12 UN-2A 2 1/2"-12(SAE-32)

- 2. TFS: Steel-reducer bushing.
- TF: Cast-aluminum reducer bushing.



**Consult Manufacturer for Ordering Information** 



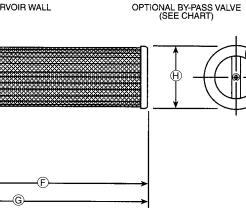


### **TF & TFS SERIES O-RING SEAL TANK STRAINER & MOUNTING WELD COLLAR**

Port Sizes: Media: Optional By-pass: Operating Temperature: 1 5/8"-12 SAE to 2 1/2"-12 SAE 100 Mesh Standard 3 PSI (6" Hg) or 5 PSI (10" Hg) Up to 250°F

STRAIGHT THREAD MOUNTING WELD COLLAR WELDED TO RESERVOIR WALL

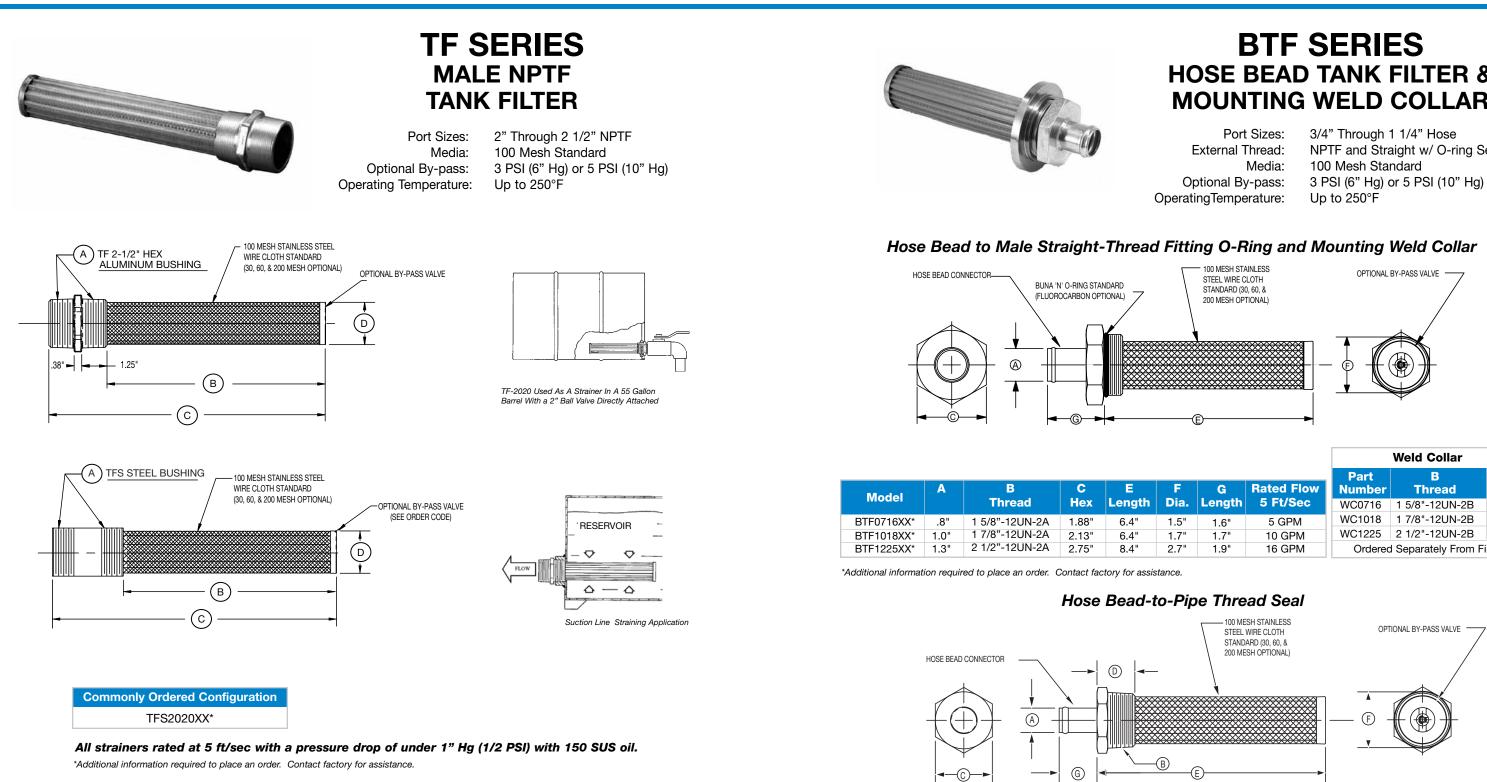
-RESERVOIR WALL



Design provides leak-proof service by using a male straight-thread o-ring seal that mates with a female straight-thread collar welded to the reservoir.

C Hex	D	E	F	G	H Dia.	Rated Flow @ 5 Ft/Sec
2.75"	.8"	1.3"	7.9"	9.2"	2.2"	14 GPM
2.44"	.9"	1.5"	5.2"	6.7"	3.2"	14 GPM
2.44"	.9"	1.5"	7.2"	8.7"	3.2"	21 GPM
3.5"	.7"	1.2"	7.8"	9.1"	3.2"	39 GPM

Weld Collars							
TKPart NumberThreadDia.							
WC1225	2 1/2" - 12 UN-2B	3.9"					
WC1634	3 3/8" - 12 UN-2B	5.0"					
Please Order Separately							



Model	Α	B Thread	C Hex	D Length	E Length	F Dia.	G Length	Rated Flow 5 Ft/Sec
BTF0712XX*	.8"	1 1/4" NPTF	1.75"	1.2"	7.0"	1.5"	1.2"	5 GPM
BTF1015XX*	1.0"	1 1/2" NPTF	2.00"	1.2"	7.0"	1.7"	1.2"	10 GPM
BTF1220XX*	1.3"	2" NPTF	2.50"	1.3"	9.1"	2.7"	1.3"	16 GPM

All strainers rated at 5 ft/sec with a pressure drop of under 1" Hg (1/2 PSI) with 150 SUS oil. \*Additional information required to place an order. Contact factory for assistance.



**Consult Manufacturer for Ordering Information** 



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# **HOSE BEAD TANK FILTER & MOUNTING WELD COLLAR**

NPTF and Straight w/ O-ring Seal

			weld Collar			
F	G	Rated Flow	Part Number	B Thread	0.D.	
Dia.	Length	5 Ft/Sec	WC0716	1 5/8"-12UN-2B	2.75"	
1.5"	1.6"	5 GPM	WC1018	1 7/8"-12UN-2B	3.06"	
1.7"	1.7"	10 GPM	WC1225	2 1/2"-12UN-2B	3.88"	
2.7"	1.9"	16 GPM	Orderec	Separately From Fi	lter	

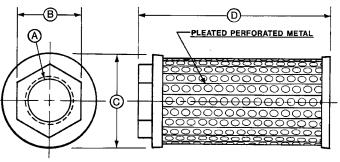


## **TD SERIES TANK DIFFUSERS**

Port Sizes: Operating Temperature:

3/8" Through 6" NPTF Up to 250°F

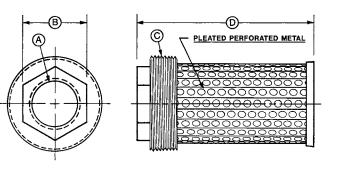
**INTERNALLY MOUNTED PMI Series** 



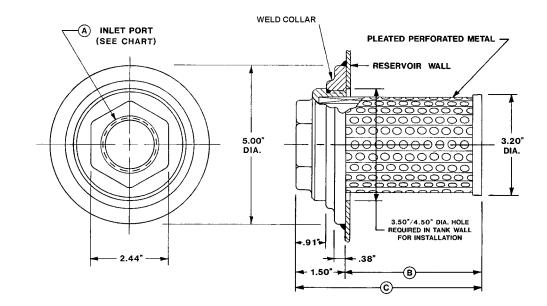
Model	Α	В	С	D	Rated Flow	Ratio of Perf Mtl Open
Number	Inlet Port	Wrench Flat	Outside Dia.	<b>Overall Length</b>	(At 15 Ft/Sec)	Area vs. Pipe Int Area
TD100PMI	1" NPTF	1.75"	3.2"	3.6"	40 GPM	27 : 1
TD125PMI	1 1/4" NPTF	2.25"	3.2"	4.6"	70 GPM	22 : 1
TD150PMI	1 1/2" NPTF	2.25"	3.2"	5.6"	95 GPM	21 : 1
TD200PMI	2" NPTF	3.0"	4.2"	6.2"	157 GPM	17 : 1

#### **EXTERNALLY MOUNTED PME Series**

**Consult Manufacturer for Ordering Information** 



Model	Α	В	С	D	Rated Flow	Ratio of Perf Mtl Open
Number	Inlet Port	Wrench Flat	Male Thread	<b>Overall Length</b>	(At 15 Ft/Sec)	Area vs. Pipe Int Area
TD0310PME	3/8" NPTF	1.2"	1" NPTF	3.0"	9 GPM	25 : 1
TD0510PME	1/2" NPTF	1.12"	1" NPTF	4.0"	9 GPM	25 : 1
TD0712PME	3/4" NPTF	1.5"	1 1/4" NPTF	3.9"	25 GPM	18 : 1
TD1015PME	1" NPTF	1.75"	1 1/2" NPTF	4.9"	40 GPM	19 : 1
TD1030PME	1" NPTF	2.5"	3" NPTF	4.7"	40 GPM	31 : 1
TD1220PME	1 1/4" NPTF	2.1"	2" NPTF	5.1"	70 GPM	14 : 1
TD1230PME	1 1/4" NPTF	2.5"	3" NPTF	4.7"	70 GPM	18 : 1
TD1530PME	1 1/2" NPTF	2.5"	3" NPTF	5.7"	95 GPM	18 : 1
TD2040PME	2" NPTF	4.1"	4" NPT	6.8"	157 GPM	17 : 1
TD2540PME	2 1/2" NPTF	4.1"	4" NPT	10.8"	224 GPM	22 : 1
TD3040PME	3" NPTF	4.1"	4" NPT	10.8"	346 GPM	15 : 1
TD4060PME	4" NPTF	5.8"	6" NPT	17.5"	595 GPM	21 : 1



Model	A Inlet Port	B Length	C Overall Length	Rated Flow @15 Ft/Sec	Open Area Ratio
TD1634PME	1 5/8"-12UN (SAE-20 )	3.2"	4.7"	43 GPM	27:1
TD1834PME	1 7/8"-12UN (SAE-24)	4.2"	5.7"	64 GPM	24:1

Please Order Weld Collar Part Number WC-1634 Separately From Tank Diffuser



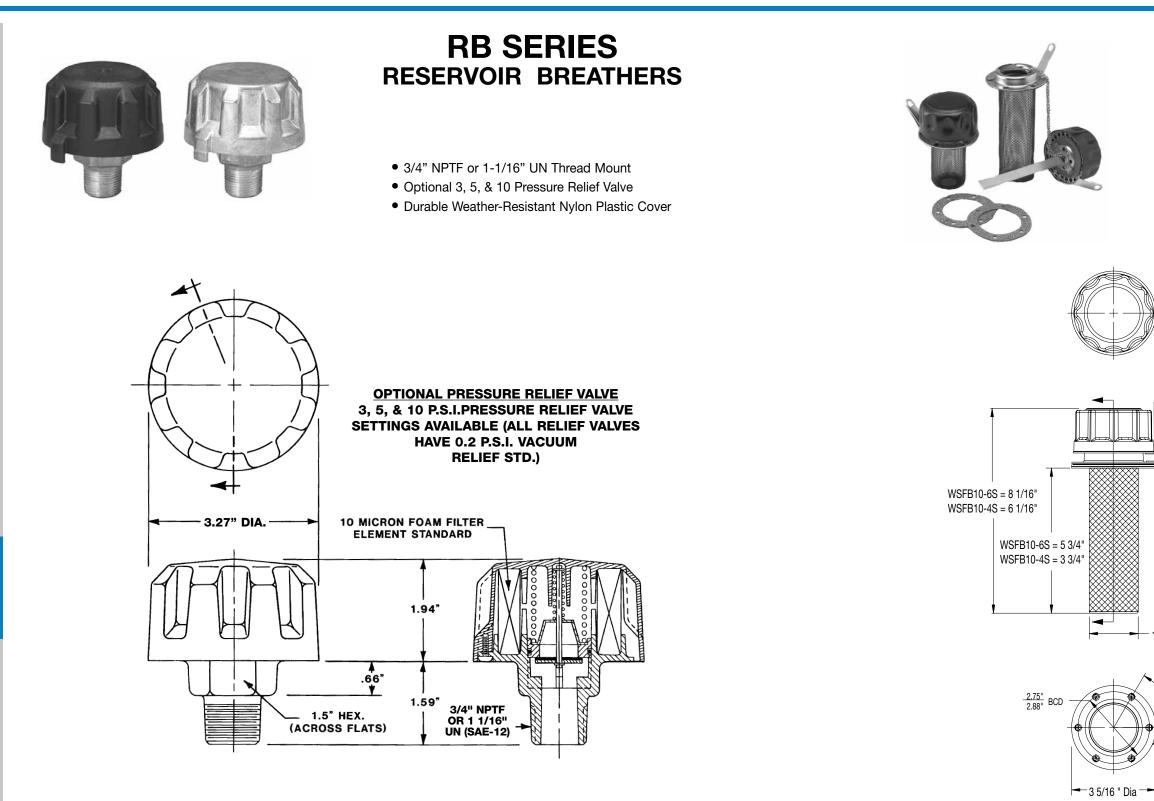




## **TD SERIES O-RING SEAL TANK DIFFUSER**

Port Sizes: Operating Temperature: SAE-20 & SAE-24 Up to 250°F

## WC-1634 **MOUNTING WELD COLLAR**



**Consult Manufacturer for Ordering Information** 

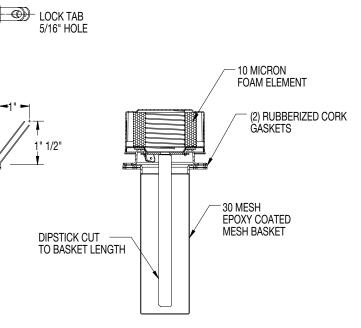




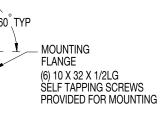
ACCESSORIES

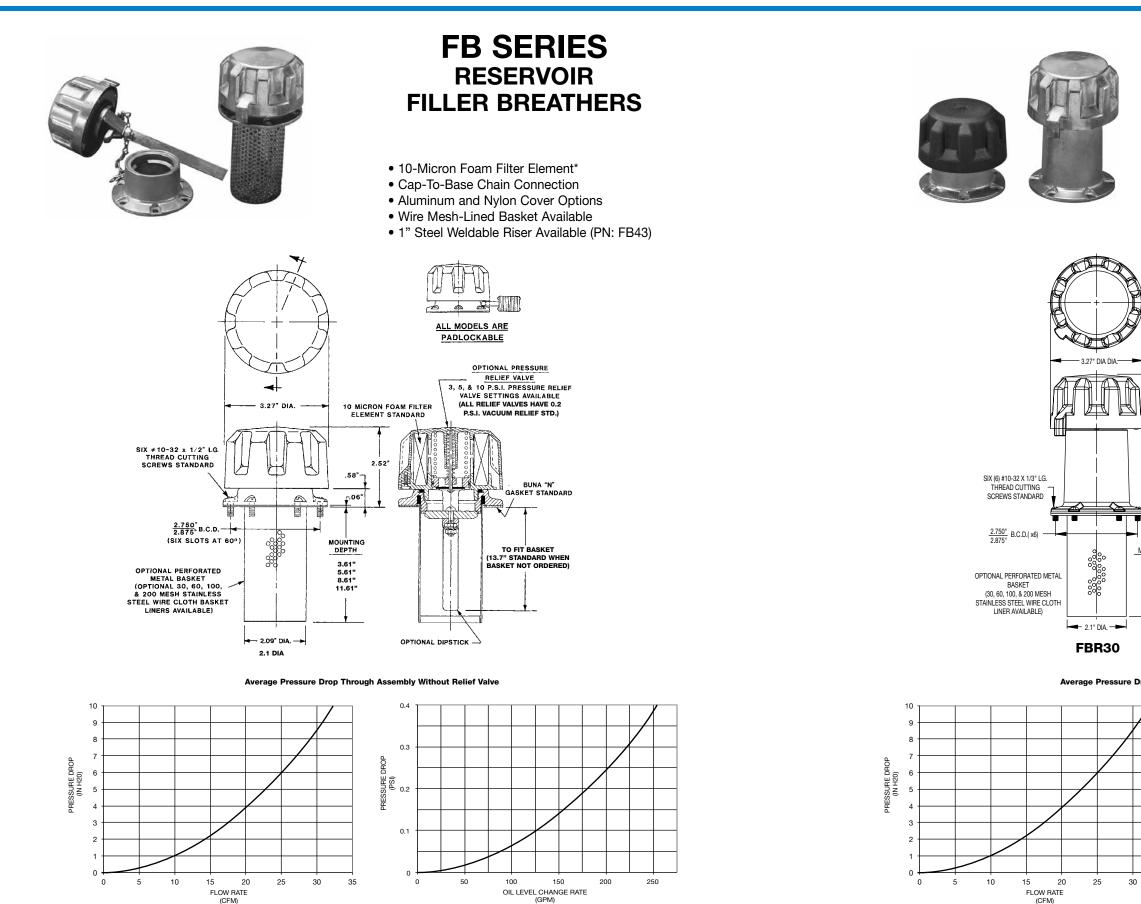
### WSFB SERIES ECONOMICAL RESERVOIR FILLER BREATHER

- Black Painted Weather-Resistant Cover
- 10-Micron Foam Filter Element
- Basket-Length Dipstick
- Lock Tab



1 15/16" Dia





\*Spin-on element filler breather available for areas where filtration down to 1 micron particle removal is required. Consult Manufacturer for Ordering Information

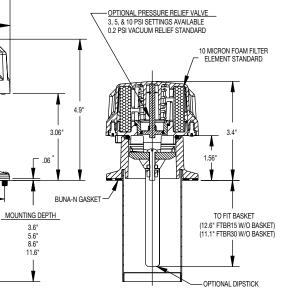




ACCESSORIES

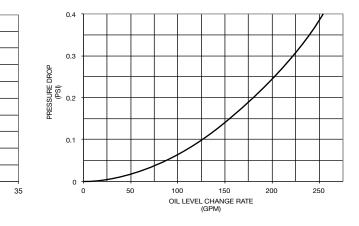
### FBR SERIES RAISED FILLER BREATHERS

- 1 1/2" and 3" Risers
- 10-Micron Foam Filter Element
- Cap-To-Base Chain Connection
- Aluminum and Nylon Cover Options
- Wire Mesh-Lined Basket Available



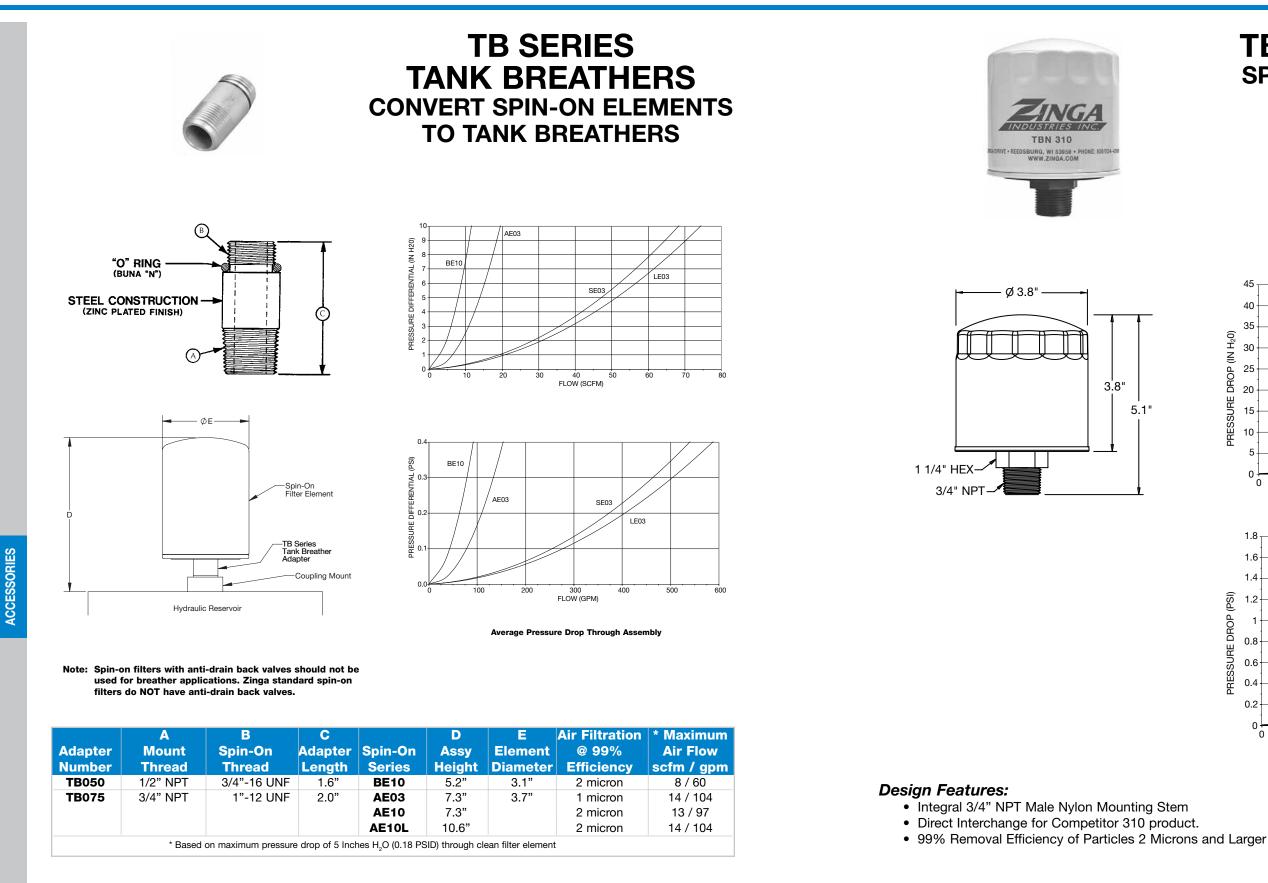


#### Average Pressure Drop Through Assembly Without Relief Valve



**Consult Manufacturer for Ordering Information** 

ACCESSORIES

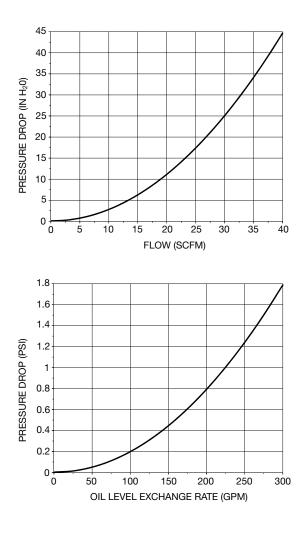


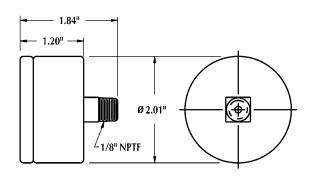




# **TBN310 SERIES SPIN-ON BREATHER**

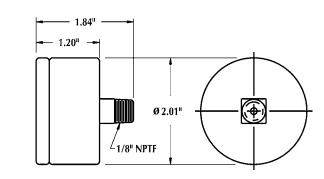
- 3/4" NPTF adapter
- Steel Spin-on Housing Design
- Air Flow Rates to 40 SCFM
- 2-Micron Particle Retention





# **GV & CI SERIES FILTER GAUGES VACUUM & PRESSURE**

- Black Steel Case
- Brass Stem
- Acrylic Lens
- Temperature: -40 to +200°F Operating Temperatures



## **VACUUM GAUGES** (Suction Line Filter Installations)



Part No. GV-05 For Use With 3 PSI Filter By-Pass Valve



Part No. GV-10 For Use With 5 PSI Filter By-Pass Valve

## **PRESSURE GAUGES** (Return Line Filter Installations)





Part No. CI-20 For Use With 25 PSI Filter By-Pass Valve



Part No. CI-40 For Use With 50 PSI Filter By-Pass Valve





Part No. GV-05L For Use With 3 PSI Filter By-Pass Valve

## **PRESSURE GAUGES** (Return Line Filter Installations)







Part No. CI-12 For Use With 15 PSI Filter By-Pass Valve



## **GVL & CIL SERIES STAINLESS STEEL GLYCERIN-FILLED FILTER GAUGES**

- Stainless Steel Case
- Brass Stem
- Acrylic Lens
- Shock- and Vibration-Resistant
- Temperature: -40 to +200°F Operating Temperatures



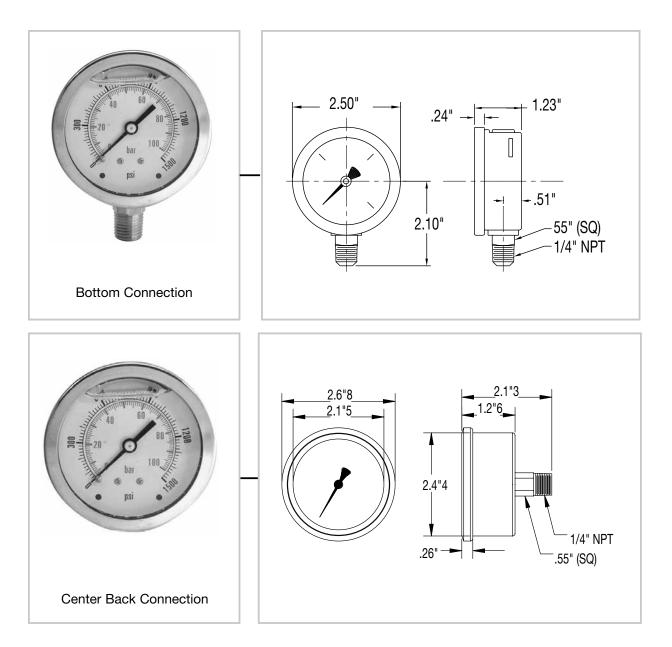
Part No. GV-10L For Use With 5 PSI Filter By-Pass Valve

Part No. CI-20L For Use With 25 PSI Filter By-Pass Valve

ACCESSORIES

# LG SERIES GAUGES **GLYCERIN FILLED**

- Accuracy +/- 1.5% full scale
- 2 1/2" dia. 304 stainless steel case
- Glycerin filled
- Dual Scale: PSI & Bar
- Temperature: -40 to +200°F Operating Temperatures

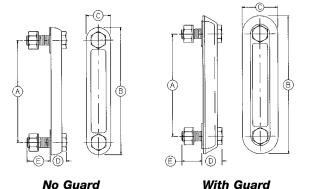


All gauges standard with 1/4" NPT connections. Other connections available by special order.

**Consult Manufacturer for Ordering Information** 



### For use with petroleum-base and water-base hydraulic fluids. Consult factory for other fluids.





- Fluid Level Oil Eye and Steel Weld Port
- For Use with Petroleum-Base and Water-Base Hydraulic Fluids
- Temperature: -65° to 150°F for Pressures up to 400 PSI (Max Temperature 212°F for Non-Pressurized Applications
- Sight Glass Designed for Use with SAE-8 Port Geometry





## **SG SERIES** RESERVOIR **SIGHT LEVEL GAUGES**

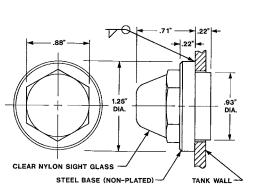
- Temperature: 212° F Max.
- Optional Thermometer
- Optional Guards
- UV-Resistant Housing

Model Number	Α	В	С	D	E
SG03XX0*	3.00"	4.22"	1.22"	0.81"	1.16"
SG03XXG*	3.00"	4.75"	1.75"	0.93"	0.82"
SG05XX0*	5.00"	6.22"	1.22"	0.81"	1.16"
SG05XXG*	5.00"	6.75"	1.75"	0.93"	0.82"
SG05XXN*	5.00"	6.75"	1.75"	0.93"	0.82"
SG10XX0*	10.00"	11.22"	1.22"	0.81"	1.16"
SG10XXG*	10.00"	11.75"	1.75"	0.93"	0.82"

\*Additional information required to place an order. Contact factory for assistance.

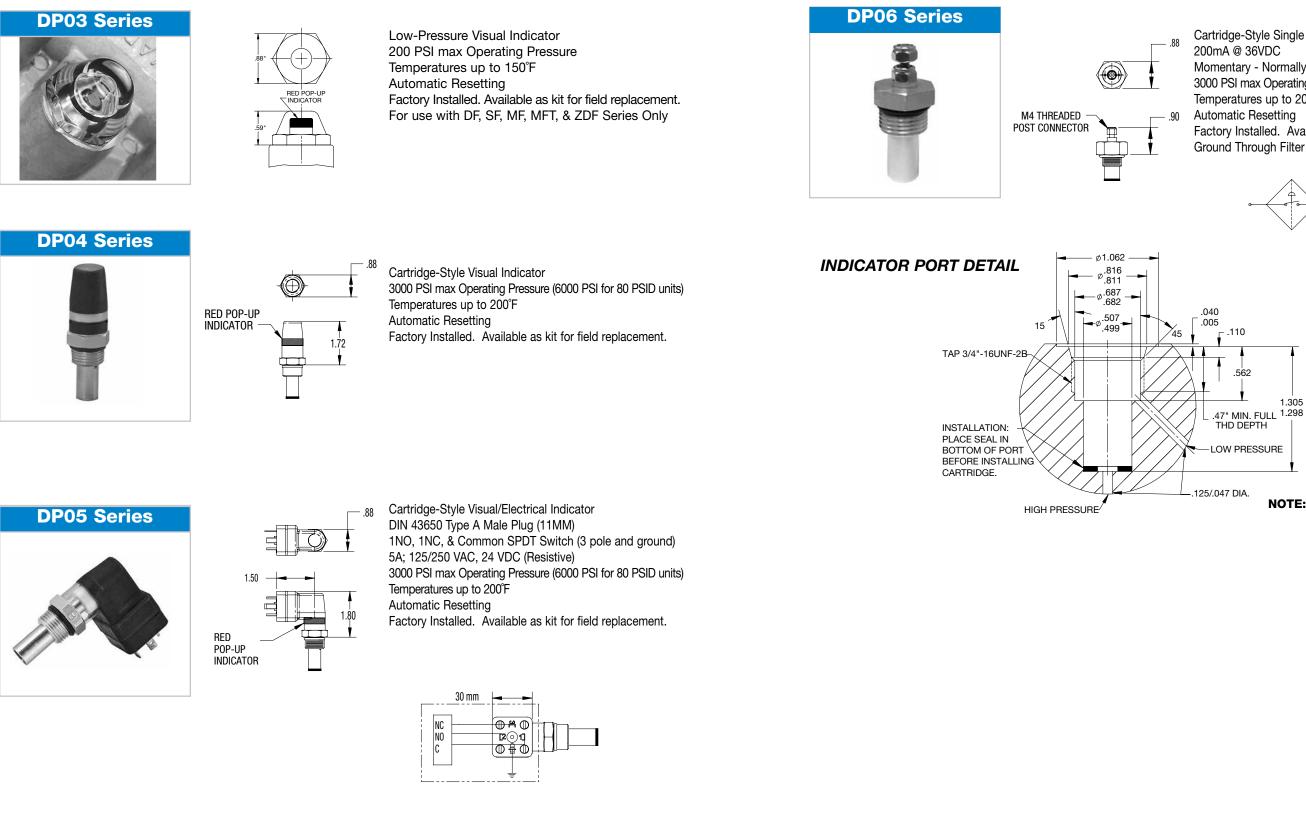
**OE-1 SERIES** 

**OIL-EYE** 



# DIFFERENTIAL PRESSURE (AP) INDICATORS

# DIFFERENTIAL PRESSURE (AP) INDICATORS



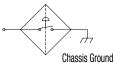
**Consult Manufacturer for Ordering Information** 

Phone 608.524.4200 Fax 608.524.4220 www.filtrationgroup.com E 17



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Cartridge-Style Single Wire DC Indicator Momentary - Normally Open Circuit 3000 PSI max Operating Pressure (6000 PSI for 80 PSID units) Temperatures up to 200°F Factory Installed. Available as kit for field replacement. Ground Through Filter Head to Chassis. (In Oil)



### NOTE: TOP PORTION OF INDICATOR **PORT PARALLEL TO SAE-8**



# **FT SERIES FILTER TANK ADAPTERS**

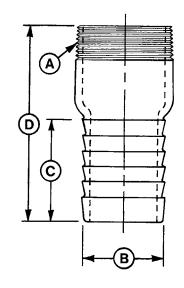
**HC SERIES** 

**HOSE CLAMPS** 

**SEVERE SERVICE "T" BOLT TYPE** 

⊢3/4"**-**►

Part Number	Α	В	С	D
	Male Thread	Hose ID	Barb Length	<b>Overall Length</b>
FT0505ZP	1/2" NPT	1/2"	1.35"	3.44"
FT0507ZP	1/2" NPT	3/4"	1.35"	2.94"
FT0707ZP	3/4" NPT	3/4"	1.35"	3.12"
FT0710ZP	3/4" NPT	1"	1.35"	2.94"
FT1007ZP	1" NPT	3/4"	1.35"	4.12"
FT1010ZP	1" NPT	1"	1.35"	3.38"
FT1012ZP	1" NPT	1-1/4"	1.65"	3.44"
FT1212ZP	1 1/4" NPT	1-1/4"	1.65"	3.88"
FT1215ZP	1 1/4" NPT	1-1/2"	1.65"	3.58"
FT1515ZP	1 1/2" NPT	1-1/2"	1.75"	3.88"
FT1520ZP	1 1/2" NPT	2"	2.20"	4.50"
FT2015ZP	2" NPT	1-1/2"	1.75"	5.42"
FT2020ZP	2" NPT	2"	2.20"	4.50"
FT2025ZP	2" NPT	2-1/2"	2.40"	5.00"
FT2525ZP	2 1/2" NPT	2-1/2"	2.40"	5.50"
FT2520ZP	2 1/2" NPT	2"	2.20"	6.13"
FT2530ZP	2 1/2" NPT	3"	3.00"	6.13"
FT3030ZP	3" NPT	3"	3.00"	6.00"
FT3025ZP	3" NPT	2-1/2"	2.40"	7.13"
FT4040ZP	4" NPT	4"	3.80"	7.25"



**ZP** suffix on fitting indicates Zinc plated finish as standard. Black pipe finish is available.

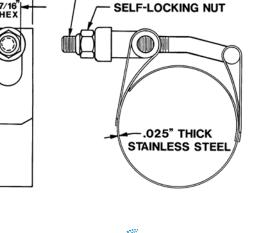


Hose Clamp Part Number		Range Max	Recommended Clamps Per Hose End
HC075	1.19"	1.37"	One
HC100	1.38"	1.56"	One
HC125	1.63"	1.88"	One
HC138	1.81"	2.12"	One
HC150	1.94"	2.19"	One
HC187	2.19"	2.44"	One
HC200	2.38"	2.69"	One
HC238	2.81"	3.12"	One
HC250	2.94"	3.25"	Two
HC300	3.50"	3.81"	Two
HC400	4.50"	4.81"	Two

**Consult Manufacturer for Ordering Information** 



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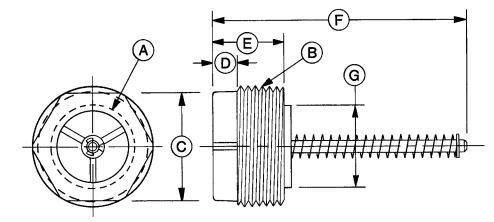


ZINGA

Filtration Group

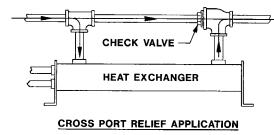
- 1/4"-28 UNF





Part Number	Α	В	С	D	E	F (max)	G
BRV07122XX*	3/4" NPTF	1 1/4" NPTF	1.50"	.32"	1.10"	2.90"	.81"
BRV10152XX*	1" NPTF	1 1/2" NPTF	1.75"	.32"	1.10"	4.04"	1.25"
BRV12202XX*	1 1/4" NPTF	2" NPTF	2.09"	.30"	1.22"	4.36"	1.75"
BRV20302XX*	2" NPTF	3" NPTF	3.06"	.63"	1.78"	6.35"	2.50"

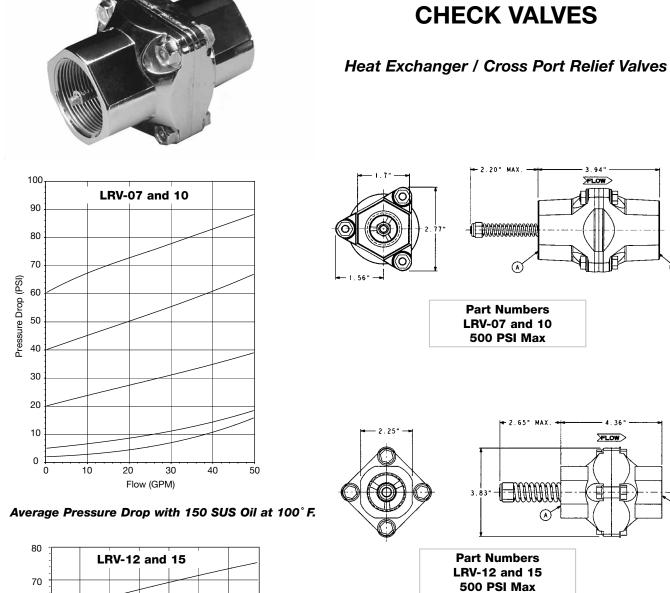
\*Additional information required to place an order. Contact factory for assistance.



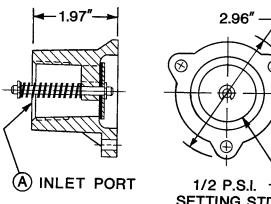


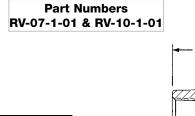
# **BRV SERIES BACK PRESSURE INDUCING CHECK VALVES**

5-----CHECK VALVE RETURN LINE BACK PRESSURE APPLICATION \_\_\_\_

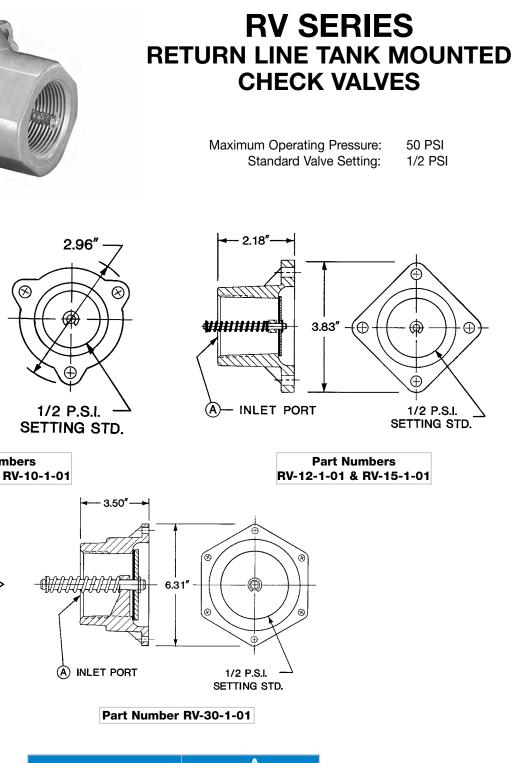








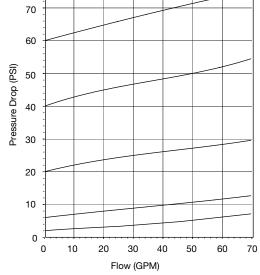
FLOW



Part Number	A Inlet Port
RV07101	3/4" NPTF
RV10101	1" NPTF
RV12101	1 1/4" NPTF
RV15101	1 1/2" NPTF
RV30101	3" NPTF

NOTE: Buna-N seals standard, Fluorocarbon seals optional





O Part Number LRV-30 300 PSI Max

- 6.27" MAX

6 31

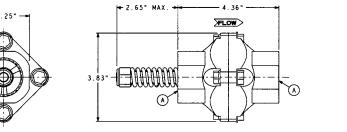
- 4.2



7.00"-

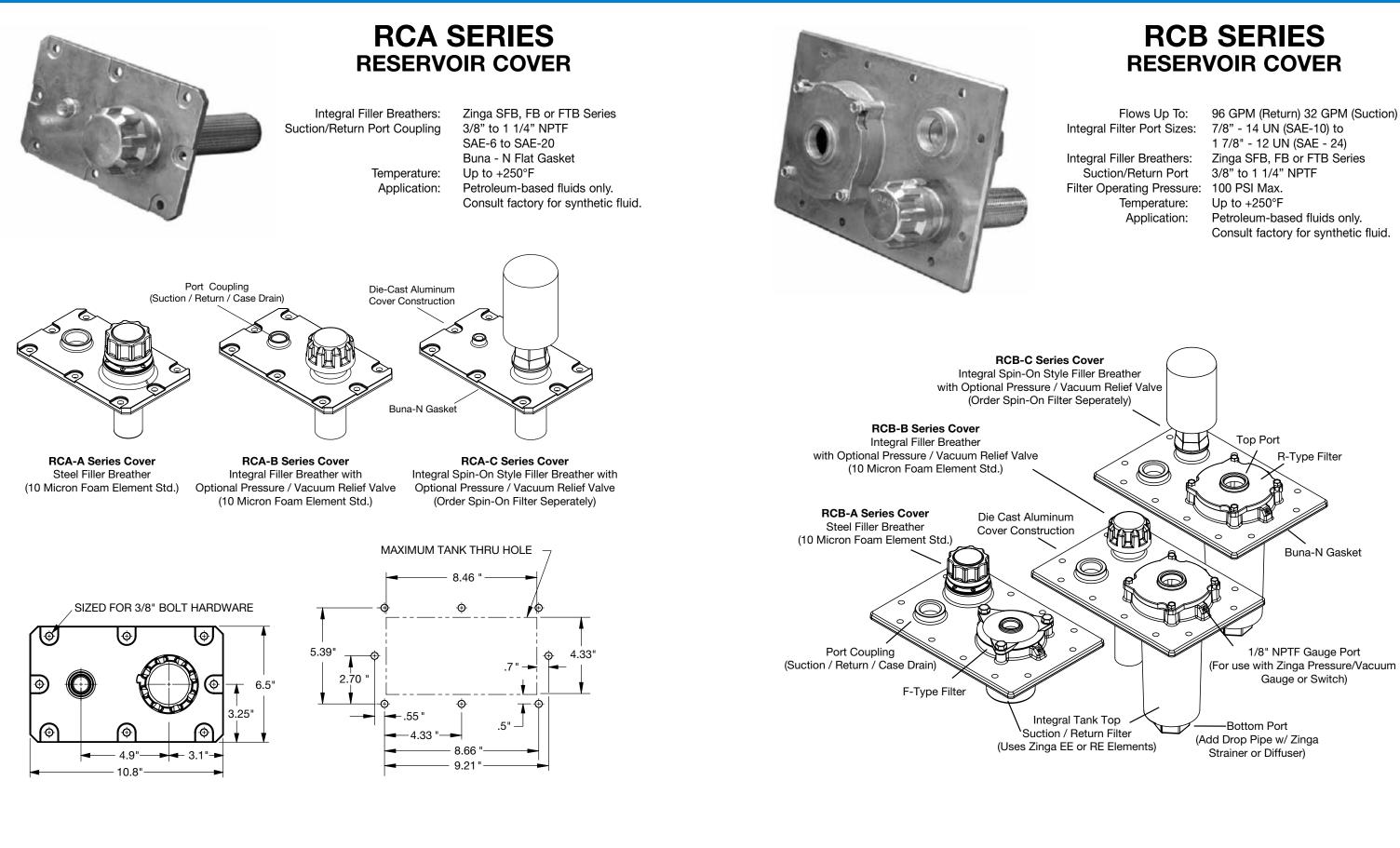
>FLOW>

VALVES



**LRV SERIES** 

**Consult Manufacturer for Ordering Information** 



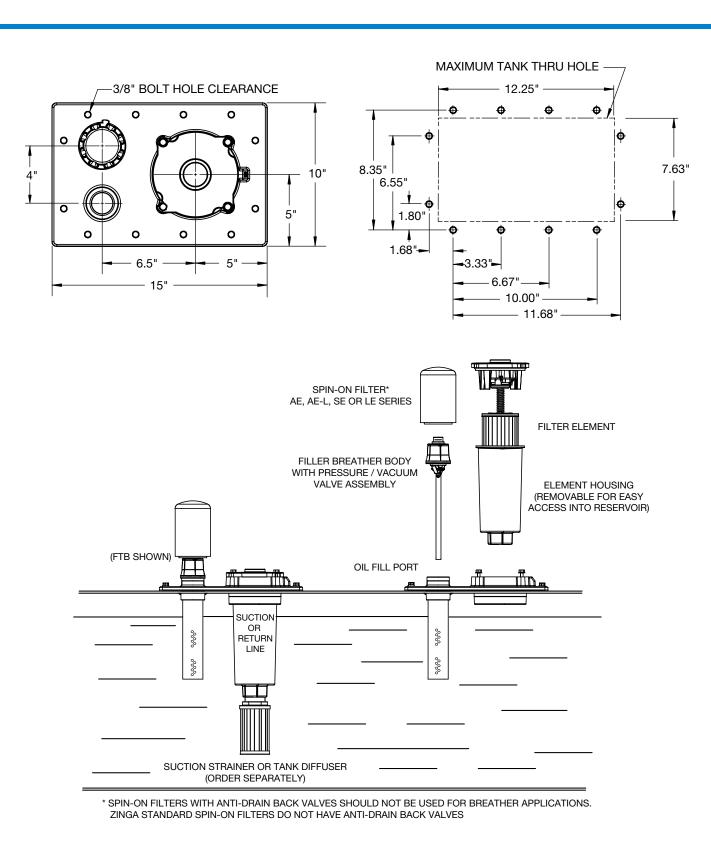
**Consult Manufacturer for Ordering Information** 





MISC.

MISC.



## **Relative Size of Particles**

Substance	Size in microns (µ)	Size in inches (in.)
Grain of Table Salt	100	0.00400
Human Hair	70	0.00270
Lower Limit of Visibility	40	0.00158
White Blood Cells	25	0.00100
Talcum Powder	10	0.00040
Red Blood Cells	8	0.00030
Bacteria (avg.)	2	0.00008

1 micron =  $\frac{1}{1,000,000}$  meters = 0.000004 inches

## Measurement of Filter Efficiency

The measure of filter efficiency is determined by comparing the number of upstream particles (N,) of a determined size (x) vs. the downstream number ( $N_{p}$ ). This ratio is defined as the Beta Ratio ( $\beta_{p}$ ).



 $\beta_x =$ 

Example:

37,500 Particles 10µ Upstream = 7 500 Particles 10µ Downstream

Beta Ratio:

 $\beta_{10} = 75.00$  Stated as "Beta 10 equ 100(1 - 1) = 98.Efficie

ficiency<sub>10</sub> = 100 (1 - 
$$\frac{1}{75.00}$$
) = 98



**Consult Manufacturer for Ordering Information** 



# **REFERENCE INFORMATION**

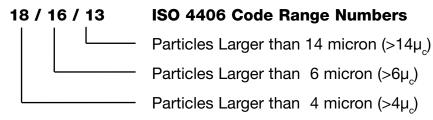
where x = size of particles in microns (µ) Efficiency<sub>x</sub> = 100 (1 -  $\frac{1}{\beta}$ )

	ß	Efficiency
75.00	1.01	1.0 %
	1.10	9.0 %
	1.50	33.3 %
	2.00	50.0 %
ual to 75"	10.00	90.0 %
	75.00	95.5 %
.7%	100.00	98.7 %
	200.00	99.5 %
	1000.00	99.9 %

APPENDIX

## Typical ISO Cleanliness Level Range Numbers for System Components

16 / 14 / 11	Servo Valves			
17 / 15 / 12	Proportional Control Valves			dia
18 / 16 / 13	Vane & Piston Pumps/Motors Directional & Pressure Control Valves			ed Me
19 / 17 / 14	Gear Pumps/Motors	ss SS	6	end
20 / 18 / 15	Flow Control Valves Cylinders New Unused Fluid	25µ Z-Gla 10µ Z-Gla	Зµ Z-Glast	Recomm



## ISO 4406 RANGE NUMBERS

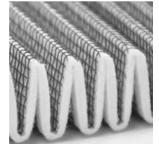
Range Number	FParticles Per ml	
	More Than	Up to and including
24	80,000.00	160,000.00
23	40,000.00	80,000.00
22	20,000.00	40,000.00
21	10,000.00	20,000.00
20	5,000.00	10,000.00
19	2,500.00	5,000.00
18	1,300.00	2,500.00
17	640.00	1,300.00
16	320.00	640.00
15	160.00	320.00
14	80.00	160.00
13	40.00	80.00
12	20.00	40.00
11	10.00	20.00
10	5.00	10.00
9	2.50	5.00
8	1.30	2.50
7	0.64	1.30
6	0.32	0.64

**Consult Manufacturer for Ordering Information** 

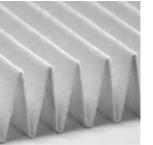
# Itration Group

## Zinga Filter Media Types

### **Z-Glass Media**

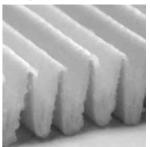


## **Cellulose Media**

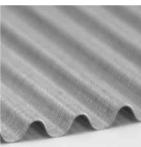


Traditional paper based media that provides a nominal level of depth filtration and capacity. Used with petroleum-based fluids only. Some grades of cellulose include a layered glass fiber substrate to provide more efficiency.

### AquaZorb Media



### **Stainless Steel Mesh**



Woven in a variety of precision patterns, stainless steel mesh provides a basic surface type filtration with very low differential pressure. Applications include pump protection and "last chance" valve protection. Stainless steel mesh can be serviced by ultrasonic cleaning.

Mesh	Degree of Filtration
30	560µ
60	280µ
100	141µ
200	75µ
200 x 1400	10µ



Water absorbing cellulose based media designed specifically to absorb and retain free water from petroleum-based fluids. Commonly used in offline systems, AquaZorb will operate until it is fully saturated and ultimately curtail flow through the media. A system by-pass valve and service gauge is recommended when using AquaZorb.

## Fluid Viscosity & Flow Capacity

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In an effort to determine the flow capacity of filter it is important to consider the viscosity of the fluid being conditioned. Pressure drop ( $\Delta P$ ) produced by flow through a filter is directly proportional to the viscosity of the fluid. At a set flow rate, a fluid with a lower viscosity will produce less pressure drop (and greater flow capacity) than that of a fluid with higher viscosity.

## Fluid Viscosity & Temperature

A fluid's viscosity is governed by its temperature. As a fluid's temperature increases, its viscosity decreases. Fluid manufacturer's viscosity charts should be used to determined the viscosity of the fluid at its normal operating temperature.

## Estimating Pressure Drop ( $\Delta P$ )

All pressure drop data found in this catalog is based on 150 SUS oil. If the fluid to be filtered in your application has a viscosity of 150 SUS and a specific gravity of 0.9 at the system's normal operating temperature, the pressure drop values can be taken directly off the graphs. For fluids that do not match, a quick estimate can be determined by the following:

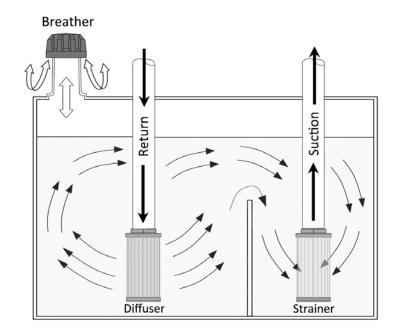
 $\Delta P_{\text{Estimated}} = \Delta P_{\text{Graph}} x \qquad \frac{\text{System Viscosity (SUS)}}{150} x \frac{\text{System Specific Gravity (SG)}}{.9}$ 

## Filter Application Guidelines

Filter Type	Max. ∆P at Normal Operating Temperature	Max. Line Velocity (ft / sec )
Suction Strainers	1" Hg (1/2 PSI)	5
Suction Line Filters	≤50% of max. allowed by pump manufacturer	5
Return Line Filters*	≤50% of filter by-pass valve	15
Pressure Filters	≤50% of filter by-pass valve	25

\* Return line filters should always include a by-pass valve. Flow intensification should also be considered.

## Guide Lines / Formulas / Conversions



## **Diffusers & Suction Strainers**

Using tank diffusers helps prevent air entrainment in hydraulic systems. With the proper placement of a baffle between a diffuser and a suction strainer pump, cavitation can be curtailed. It is recommended to install diffusers and strainers in the bottom 1/3 of the reservoir.

### **Filler Breathers**

Ingression of contaminants through the air can be reduced by using a breather with a filtration rating equal to or better than the hydraulic system rating.

On systems with a fairly constant fluid level in the reservoir, a pressurized filler breather can increase the pump inlet pressure. Generally, the more pressure a pump has at its inlet, the quieter it will run.

## **Useful Formulas & Conversions**

Pipe Velocity (	fps) =3208 x Flow Rate (0 Internal Area (in <sup>2</sup>	<u> </u>
Pump Outlet F	Flow (gpm) = <sup>RPM x Pump E</sup> 23	Displacement rev 1
1 bar = 14.5 PSI	1 PSI = 2.04 in. Hg	1 ft H <sub>2</sub> O = .433 PSI
l cm³ = 0.06102 in³	1 L = 61.0234 in <sup>3</sup>	1 gal (US) = 231 in³

**Consult Manufacturer for Ordering Information** 





APPENDIX

			Ä	VELOCITY	<b>CHA</b>	RT FOI	<b>TY CHART FOR PIPE - TUBE - HOSE</b>	- TUB	E - HC	SE			
		STAND	ARD PIPE	STANDARD PIPE - SCHEDULE 40	E 40			ш	XTRA STF	EXTRA STRONG PIPE	- XS - SCHEDULE	HEDULE 80	
Pipe Size	G	٩	Int Area	GPM 5 Ft/Sec.1	GPM I0 Ft/Sec.	GPM 15 Ft/Sec	GPM GPM GPM 10 Ft/Sec.15 Ft/Sec.20 Ft/Sec.	₽	Int Area	GPM 5 Ft/Sec.	GPM 10 Ft/Sec	GPM 15 Ft/Sec	GPM GPM GPM 10 Ft/Sec.15 Ft/Sec.20 Ft/Sec.
3/8"	.675	.493	.191	3.0	6.0	9.0	12.0	.423	.141	2.2	4.4	6.6	8.8
1/2"	.840	.622	.304	4.8	9.5	12.0	19.0	.546	.234	3.7	7.3	11.0	14.7
3/4"	1.050	.824	.533	8.4	16.7	25.1	33.4	.742	.433	6.8	13.6	20.3	27.1
1"	1.315	1.049	.864	13.5	27.0	40.6	54.1	.957	.719	11.3	22.5	33.8	45.0
1-1/4"	1.660	1.380	1.495	23.4	46.8	70.3	93.7	1.278	1.283	20.0	40.1	60.2	80.3
1-1/2"	1.900	1.610	2.036	31.9	63.7	92.6	127.0	1.500	1.767	27.7	55.3	83.0	110.0
2"	2.375	2.067	3.356	52.5	105.0	157.0	210.0	1.939	2.953	46.2	92.5	139.0	185.0
2-1/2"	2.875	2.469	4.788	75.0	150.0	225.0	300.0	2.323	4.238	66.4	133.0	199.0	265.0
3"	3.500	3.068	7.393	116.0	232.0	347.0	463.0	2.900	6.605	103.0	207.0	310.0	414.0
3-1/2"	4.000	3.548	9.886	155.0	310.0	465.0	619.0	3.364	8888	139.0	278.0	418.0	557.0
4"	4.500	4.026	12.730	199.0	399.0	598.0	797.0	3.826	11.500	180.0	360.0	540.0	720.0
			<b>ASA TUBING</b>	BING						SAE HOSE	SE		
Tube	Wall	Int	GPM	GPM	GPM	GPM	GPM	Hose	Int	GPM	GPM	GPM	GPM
Size	Thk.	Area	5 Ft/Sec. 10 Ft/Se		15 Ft/Sec	.20 Ft/Sec	c.15 Ft/Sec.20 Ft/Sec.25 Ft/Sec.	Size 3/8"	Area	5 Ft/Sec.	10 Ft/Sec 3.46	15 Ft/Sec 5-19	10 Ft/Sec.15 Ft/Sec.20 Ft/Sec. 3.46 5.19 6.92
1/2"	.083	.088	1.37	2.74	4.11	5.48	6.85	1/2"	.196	3.08	6.15	9.23	12.30
5/8"	.109	.133	2.08	4.16	6.24	8.32	10.40	5/8"	.307	4.81	9.61	14.42	19.24
3/4"	.109	.222	3.48	6.96	10.44	13.92	17.40	3/4" 7/8"	.442 .601	6.90 9.40	13.80 18.80	20.70 28.20	27.60 37.60
1/8"	.095	.369	5.75	11.50	17.25	23.00	28.75	÷	.785	12.30	24.60	36.90	49.20
ŧ	ç	VOV	1 60	46.00	20 ED	00.00	01 E0	1-1/4"	1.227	19.20	38.40	57.60	76.80
-	- IG	<b>1</b>	DC' 1	noici	06:77	00.00	00.10	1-1/2"	1.767	27.70	55.40	83.10	110.80
1-1/8"	.120	.615	9.60	19.20	28.80	38.40	48.00	2	3.142	49.20	98.40	147.60	196.80
1-1/4"	.120	.801	12.55	25.10	37.66	50.20	62.75	2-1/2"	4.909	77.00	154.00	231.00	308.00
								<b>.</b>	7.069	110.50	221.00	331.50	442.00
1-1/2"	.120	1.247	19.55	39.10	58.65	78.20	97.75	3-1/2" 11	9.621	150.50	301.00	451.50	602.00 500.00
2"	.250	1.767	27.70	55.40	83.10	110.80	138.50	4"	12.566	197.00	394.00	00.193	788.00

**Consult Manufacturer for Ordering Information** 

**APPENDIX** 



# For Performance You Can Count On

## The RB2 Thread-Mount Nylon Filler Breather

The RB2 by Zinga Industries combines our time-tested breather design with an innovative internal splash-resistant geometry. A variety of popular thread mounting options for simplified and economical reservoir mounting makes this splash-resistant design the right choice for reservoir designers and users.

**Features and Benefits:** 

- Faster fill / refill rate for more efficient filtration
- Unique glass-filled nylon construction, provided in 1-1/4 and 2-1/2 thread sizes, means allweather durability for longer life in harsh and corrosive environments
- Engineered and tested for unparalleled splash resistance
- Integrated splash-resistant design can be used with the pressure / vacuum option

## **Options:**

- Weld bases available in steel or aluminum
- Steel baskets in 4", 6", 9", or 12" nominal lengths with 30, 60, 100, or 200 stainless steel mesh liners
- Oil level indicating dipstick
- Combined pressure / vacuum relief valve in 3, 5, or 10 PSI pressure all with .2 PSI vacuum
- 1-micron air filter available



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As a part of Filtration Group, Zinga is a global leader in filtration for agriculture and construction providing filtration and reservoir accessory product solutions for the mobile hydraulic market. We lead the industry in developing extensive, award-winning product lines of filtration solutions that improve oil cleanliness, maximize performance and meet warranty levels for reliability.



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